

STATE OF OHIO
DEPARTMENT OF ADMINISTRATIVE SERVICES
GENERAL SERVICES DIVISION
OFFICE OF PROCUREMENT SERVICES
4200 SURFACE ROAD, COLUMBUS, OH 43228-1395

REQUIREMENTS CONTRACT: UNIFORM OUTERWEAR: SHIRTS, SKIRTS, TROUSERS, COVERALLS, SWAT COATS, PANTS, DRESS BLOUSES, SWEATERS AND MOCK TURTLENECK SWEATERS

CONTRACT No.: RS904607

EFFECTIVE DATES: 1/1/07 to 10/31/09
Renewal through: 04/30/12 *

The Department of Administrative Services has accepted bids submitted in response to Invitation to Bid No. RS904607 that opened on 10/30/06. The evaluation of the bid response(s) has been completed. The bidder(s) listed herein have been determined to be the lowest responsive and responsible bidder(s) and have been awarded a contract for the items(s) listed. The respective bid response, including the [Terms and Conditions for Bidding, Standard Contract Terms and Conditions, and Supplemental Contract Terms and Conditions](#), special contract terms & conditions, any bid addenda, specifications, pricing schedules and any attachments incorporated by reference and accepted by DAS become a part of this Requirements Contract.

This Requirements Contract is effective beginning and ending on the dates noted above unless, prior to the expiration date, the Contract is renewed, terminated or cancelled in accordance with the Contract Terms and Conditions.

This Requirements Contract is available to all State Agencies, State institutions of higher education and properly registered members of the Cooperative Purchasing Program of the Department of Administrative Services, as applicable.

Agencies are eligible to make purchases of the listed supplies and/or services in any amount and at any time as determined by the agency. The State makes no representation or guarantee that agencies will purchase the volume of supplies and/or services as advertised in the Invitation to Bid.

SPECIAL NOTE: State agencies may make purchases under this Requirements Contract up to \$2500.00 using the state of Ohio payment card. Any purchase that exceeds \$2500.00 will be made using the official state of Ohio purchase order (ADM-0523). Any non-state agency, institution of higher education or Cooperative Purchasing member will use forms applicable to their respective agency.

Questions regarding this and/or the Requirements Contract may be directed to:

Walter Schneider
walter.schneider@das.state.oh.us

This Requirements Contract and any Amendments thereto are available from the DAS website at the following address:
<http://www.ohio.gov/procure>

* Indicates contract renewed through 04/30/12.

Signed: _____
Robert Blair, Director Date

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Amendments to the Contract Terms and Conditions

AMENDMENTS TO CONTRACT TERMS AND CONDITIONS: The following Amendments to the Contract Terms and Conditions do hereby become a part hereof. In the event that an amendment conflicts with the Contract Terms and Conditions, the Amendment will prevail.

DELIVERY AND ACCEPTANCE: Supplies will be delivered to the participating agency within 30 - 60 days after receipt of order and, in accordance with paragraphs S-8, S-9, and S-10 of the Supplemental Contract Terms and Conditions. The delivery location will be noted on the purchase order issued by the participating agency. Acceptance (transfer of title) will occur upon the inspection and written confirmation by the ordering agency that the supplies delivered conform to the requirements set forth in the Contract. Unless otherwise provided in the Contract, acceptance shall be conclusive except as regards to latent defects, fraud, or such gross mistakes as amount to fraud.

DESCRIPTIVE LITERATURE: The Bidder may be required to submit descriptive literature of the supplies or services being offered. If requested, the literature will be used in the evaluation process to determine the lowest responsive and responsible bidder. If not provided as part of the bid response, the Bidder must provide said literature within ten (10) calendar days after request/notification by the Office of State Purchasing to do so. Any references, that may appear in the descriptive literature, that may alter the terms and conditions and specifications of the bid (i.e. F.O.B. Shipping Point or Prices Subject to Change), will not be part of any contract and will be disregarded by the state of Ohio. Failure of the bidder to furnish descriptive literature either as part of their bid response or within the time specified herein will deem the bidder not responsive.

MANUFACTURER'S SPECIFICATIONS: Manufacturer's specification sheets are to be submitted with the bid for each item/manufacturer bid. Specification sheets will be labeled with the name of the manufacturer, the style number, and the category bid. The state acknowledges that it may receive bids from multiple distributors bidding the same manufacturer's products. In such situations, specification sheets/samples may be submitted by manufacturer(s) on behalf of multiple distributors, provided that such specification sheets/samples are accompanied by written documentation, on manufacturer's letterhead, signed by an authorized representative of the manufacturer, listing the named distributor(s) for whom the specification sheets are provided. Any bidder not appearing on this listing and who have failed to furnish requested specification sheets/samples, may be considered not responsive.

SPECIFIED MANUFACTURER: Except where "No Substitute" is indicated in the price sheets, the manufacturer/style number has been specified as a reference only for each item. Equal consideration will be given for all and any alternates bid. If it is ascertained that the alternate meets or exceeds the specifications, low cost will govern the award.

PRODUCT SAMPLES: The bidder(s) may be required to submit samples of the supplies being offered. The samples will be used in the evaluation process to determine the lowest responsive and responsible bidder. If not included as part of their bid response, the bidder will be required to provide the samples within ten (10) calendar days after notification. Failure to provide the samples within the stated time period will result in the bidder being deemed not responsive. After award of the contract, the samples will be used as a basis of comparison with actual product delivered under contract. Any variation between the samples and product being delivered will be considered as an event of default. Any variations between the samples and actual product being delivered that are due to manufacturer changes may be acceptable and shall require prior written approval from DAS.

The outside of the shipping carton will be clearly marked samples with the bid number, opening date, and the alphabetical letter of each item bid.

If samples are to be returned you must include a self-addressed return mailing label and sufficient postage for said samples. Failure to comply with the foregoing will result in the samples becoming the property of the state of Ohio. The samples of the successful bidder will be retained until the expiration of this contract.

REFERENCES TO ALTERNATE TERMS: Any reference, which may appear on any price list or literature, to any terms and conditions, such as F.O.B. Shipping Point or Prices Subject to Change, will not be part of any contract with the successful bidder(s) and will be disregarded by the state of Ohio.

ORDER PLACEMENT: Contractor must be capable of accepting orders received via US Mail, EDI, FAX and phone.

Amendments to the Contract Terms and Conditions, Continued

RETURN GOODS POLICY: The state will apply the following policy to returned goods throughout the term of the contract. By its signature on the bid, the bidder acknowledges to have read, understood, and agrees with the following policy:

1. Returns generated by contractor error, over shipment, defective merchandise, unacceptable substitution, etc. will be returned to the contractor with no restocking charge to the ordering agency. At the option of the ordering agency, replacement merchandise will be shipped within fourteen (14) days of notification. All freight will be borne by the contractor.
2. Return of catalog stock merchandise more than six (6) months after receipt of order will be at the option of the contractor. Restocking charges can not exceed the contractor's published catalog restocking fee for such returns. The ordering agency will reimburse the contractor for original freight charges, if applicable, and will bear the freight cost for return of the goods.

EVALUATION: Bids will be evaluated in accordance with Article I-17 of the "Instructions to Bidders". In addition, the state will multiply the estimated usage quantities times the quoted price to arrive at a line total per bidder. For a given bidder, the line total of all lines within a product class will be added together to determine a sum for the product class. The sum for all bidders within a product class will be compared.

CONTRACT AWARD: The contract will be awarded to the lowest responsive and responsible bidder by product class. Failure to bid all items within a product class may deem your bid non responsive.

MINIMUM ORDER: No order will be placed against a contract awarded pursuant to this bid for less than twenty-five (\$25.00) dollars.

PLACEMENT OF ORDERS: Purchase orders for any item(s) listed in a contract awarded pursuant to this bid will be placed directly with the successful contractor(s) by the using agency. No order will specify delivery to exceed ninety (90) days beyond the expiration and/or cancellation date of the contract.

FIXED-PRICE WITH ECONOMIC ADJUSTMENT: The contract prices(s) will remain firm for the first twelve (12) months duration of the contract. Thereafter, once per calendar year, the Contractor may submit a request to increase their price(s) to be effective thirty (30) calendar days after acceptance by DAS. No price adjustment will be permitted prior to the effective date of the increase received by the Contractor from his suppliers, or on purchase orders that are already being processed, or on purchase orders that have been filled and are awaiting shipment. If the Contractor receives orders requiring quarterly delivery, the increase will apply to all deliveries made after the effective date of the price increase.

The price increase must be supported by a general price increase in the cost of the finished supplies, due to increases in the cost of raw materials, labor, freight, Workers' Compensation and/or Unemployment Insurance, etc. Detailed documentation, to include a comparison list of the contract items and proposed price increases, must be submitted to support the requested increase. Supportive documentation should include, but is not limited to: copies of the old and the current price lists or similar documents which indicate the original base cost of the product to the Contractor and the corresponding increase, and/or copies of correspondence sent by the Contractor's supplier on the supplier's letterhead, which contain the above price information and explains the source of the increase in such areas as raw materials, freight, fuel or labor, etc.

Should there be a decrease in the cost of the finished product due to a general decline in the market or some other factor, the Contractor is responsible to notify DAS immediately. The price decrease adjustment will be incorporated into the contract and will be effective on all purchase orders issued after the effective date of the decrease. If the price decrease is a temporary decrease, such should be noted on the invoice. In the event that the temporary decrease is revoked, the contract pricing will be returned to the pricing in effect prior to the temporary decrease. For quarterly deliveries, any decrease will be applied to deliveries made after the effective date of the decrease. Failure to comply with this provision will be considered as a default and will be subject to Provision I.C. "Termination/Suspension" and Provision II. of the "Contract Remedies:" of the "Standard Contract Terms and Conditions".

USAGE REPORTS: Every six (6) months the contractor must submit a report (written or on disk or via email in Excel format) indicating sales generated by this contract. The report shall list usage by customer, by line item, showing the quantities/dollars generated by this contract. The report shall be forwarded to the Office of State Purchasing, 4200 Surface Road, Columbus, OH 43228-1395, Attn: Walter Schneider (walter.schneider@das.state.oh.us)*.

* Changed per amendment #2 issued 07/20/07.

Amendments to the Contract Terms and Conditions, Continued

CONTRACTOR QUARTERLY SALES REPORT. The Contractor must report the quarterly dollar value (in U.S. dollars and rounded to the nearest whole dollar) of the sales, to include both state agencies and political subdivisions, under this Contract by calendar quarter (i.e. January-March, April-June, July-September and October-December). The dollar value of the sale is the price paid by the Contractor for the products and/or services listed on the purchase order or other encumbering document, as recorded by the Contractor.

The Contractor shall be required to report the quarterly dollar value of sales to the Department of Administrative Services (DAS) on a form prescribed by DAS. If no sales occur, the Contractor must show zero. The report must be submitted thirty (30) days following the completion of the reporting period.

The Contractor shall also submit a close-out report within one hundred and twenty (120) days after the expiration of this Contract. The Contract expires upon the physical completion of the last outstanding task or delivery order of the Contract. The close-out report must cover all sales not shown in the final quarterly report and reconcile all errors and credits. If the Contractor reported all contract sales and reconciled all errors and credits on the final quarterly report, then the Contractor should show zero "0" sales in the close-out report.

The Contractor must forward the Quarterly Sales Report to the following address:

Department of Administrative Services
General Services Division, Term Contract Program
4200 Surface Road
Columbus, OH 43228-1395

If the Contractor fails to submit sales reports, falsifies reports or fails to submit sales reports in a timely manner, DAS may terminate or cancel this Contract.

CONTRACTOR REVENUE SHARE. The Contractor must pay the Department of Administrative Services (DAS) a revenue share of the sales transacted under this contract. The Contractor must remit the revenue share in U.S. dollars within thirty (30) days after the end of the quarterly sales reporting period. The revenue share equals 0.75% of the total quarterly sales reported. Contractors must include the revenue share in their prices. The revenue share is included in the award price(s) and reflected in the total amount charged to ordering agencies which includes both state agencies and political subdivisions using this Contract.

The contractor must remit any monies due as the result of the close-out report at the time the close-out report is submitted to DAS. The Contractor must pay the revenue share amount due by check. To ensure the payment is credited properly, the Contractor must identify the check as a "Revenue Share" and include the following information with the payment:

Applicable State Term Contract Number, report amount(s) and the reporting period covered.

The Contractor should make the check payable to the Treasurer, State of Ohio and forward the check to the following address:

Department of Administrative Services
General Services Division – Term Contract Program
4200 Surface Road
Columbus, OH 43228-1395

If the full amount of the revenue share is not paid within thirty (30) calendar days after the end of the applicable reporting period, the non-payment constitutes a contract debt to the State. The State may either initiate withholding or setting off payments or employ the remedies available under Ohio law for the non-payment of the revenue share.

If the Contractor fails to pay the revenue share in a timely manner, DAS may terminate or cancel this Contract.

Bid Automobile Liability Checklist:

Contractor will indicate, by checking the appropriate box(es) below, which mode of transportation will apply to this contract.

- Bidder/Broker ("The Contractor") or their Sub Contractor will make delivery or be performing services using a vehicle that is owned, leased or rented. Provide Certificate of Insurance documenting automobile liability with a Combined Single Limit of \$500,000.00.
- Goods/Services will be delivered via common carrier.
- No employee or representative of the contractor will have cause to be on state property to make deliveries or to perform services.

Amendments to the Contract Terms and Conditions, Continued

DISCLOSURE OF SUBCONTRACTORS / JOINT VENTURES (See Standard Contract Terms and Conditions, Section (roman numeral) V. General Provisions:, Paragraph Q.): [For Supplies only Bids]:
List names of subcontractors who will be performing work under the Contract.

_____	_____
_____	_____
_____	_____

By the signature affixed to Page 1 of this Bid, Bidder hereby certifies that the above information is true and accurate. The Bidder agrees that no changes will be made to this list of subcontractors or locations where work will be performed or data will be stored without prior written approval of DAS. Any attempt by the Bidder/Contractor to change or otherwise alter subcontractors or locations where work will be performed or locations where data will be stored, without prior written approval of DAS, will be deemed as a default. If a default should occur, DAS will seek all legal remedies as set forth in the Terms and Conditions which may include immediate cancellation of the Contract. Failure to complete this page may deem your bid not responsive.

DISCLOSURE OF FULFILLMENT HOUSES:

[Fulfillment Houses are defined as follows: A third party that performs outsourced storage, order picking, packing, shipment and/or tracking activities for the Contractor.] If material is to be drop shipped from another location, that location fits this definition of Fulfillment House.

Bidders seeking to enter into a materials contract must disclose the following:

a) Principal location of business for the contractor (Name/City/State/Country)

b) Principal location of all Fulfillment Houses (Name/City/State/Country)

c) Location where inventory to support the Contract will be maintained (Name/City/State/Country)

d) Has this Fulfillment House ever been asked to withdraw from a contract with the state of Ohio, either as a Fulfillment House or as a direct contractor to the State? Yes No

e) Has this Fulfillment House ever been asked to withdraw from a contract with another state or government body?
Yes No

f) Location where inventory to support the Contract will be maintained (Name/City/State/Country)

Amendments to the Contract Terms and Conditions, Continued

The state of Ohio neither approves nor disapproves of any Fulfillment House. The State reserves the right to authorize or fail to authorize the use of any Fulfillment House. Prior removal from a contract or contracts may be cause for disqualification.

By the signature affixed to Page 1 of this Bid, Bidder hereby certifies that the above information is complete, correct, true and accurate. The Bidder agrees that no changes will be made to this list of fulfillment houses without amendment to the contract issued subsequent to the analysis of bids. Any attempt by the Bidder/Contractor to change or otherwise alter Fulfillment House locations where services will be performed without prior amendment to the contract, will be deemed as a default. If a default should occur, DAS will seek all legal remedies as set forth in the Terms and Conditions which may include immediate cancellation of the Contract. Failure to complete this page may deem your bid not responsive.

SPECIFICATIONS FOR UNIFORM OUTERWEAR: SHIRTS, SKIRTS, TROUSERS, COVERALLS, SWAT COATS, PANTS, DRESS BLOUSES, SWEATERS AND MOCK TURTLENECK SWEATERS

I. SCOPE

These specifications cover the purchase of uniform outerwear for delivery to various state agencies, and properly registered cooperative purchasing entities, to include shirts, skirts, trousers, coveralls, pants and dress blouses.

II. CLASSIFICATIONS

- A. Shirts – ITB Line Items A, B, C, D, E, F, G, H, I, W, AA and AB
- B. Trousers – ITB Line Items J, K, L, M, N, V and AC
- C. Coveralls and Combat Coat/Pants ITB Line Items O, P, Q, R, S, U and Y.
- D. Skirts – ITB Line Item T
- E. Turtlenecks and Sweaters – ITB Line Items X and Z

III. REQUIREMENTS

- A. Instruction on measurements and/or applicable sizing charts may be found in the “How to Measure Instructions” found on page 36 of this bid/contract.
- B. Bidders will also specify if they are using standard or metric system measurements in their sizing charts.
- C. All items are to be stamped or labeled, including care instructions where applicable, indicating size and other information pertinent to labeling laws.
- D. All materials are to be new, unused and without flaws or defects which adversely effect appearance, durability and function.
- E. All items will have loose threads removed, and are to be pressed, shaped and properly finished in accordance with industry standards.
- F. There is no minimum order quantity for any items, however, the twenty-five (\$25.00) dollar minimum amount is applicable as specified on page 4 of this bid/contract.
- G. Each item is to be packaged and marked for the individual or ordering agency as specified.
- H. All items found to be defective, misfit or not in accordance with specifications, although accepted through oversight or otherwise, will be replaced, repaired or altered at the expense of the vendor, including all transportation costs.
- I. All items will have a minimum one (1) year warranty against defects in workmanship or fabric.

SPECIFICATIONS (Cont'd)

- J. Emblems supplied by the agency(ies) are to be sewn on as specified at no charge.
- K. Where applicable all garments will be designed to withstand institutional laundering.

IV. MEASUREMENTS AND SIZING

Sizes to be according to the Federal Commercial standard

- A. Long Sleeve Shirts: Men: Will be ordered by neck size and sleeve length, or s thru xxxl.
Women: Will be ordered by bust size or s thru xxl.
- B. Short Sleeve Shirts: Men: Will be ordered by neck size or s thru xxxl.
Women: Will be ordered by bust size or s thru xxl.
- C. Trousers: Will be ordered by waist size and inseam length. Hemmed pants are to possess a 1-1/2" bottom seam.
- D. Coveralls & Misc.: Will be ordered by size: short, reg. and long or s thru xxxl.
- E. Dress Blouse: Will be made to order.

V. GUIDE TO MAJOR USING AGENCY CODES:

- A. ODYS Department of Youth Services
- B. ODRC Department of Rehabilitation & Correction
- C. PUCO Public Utilities Commission of Ohio
- D. ODMH Department of Mental Health
- E. ODMR Department of Mental Retardation

VI. SPECIFICATIONS FOR UNIFORM OUTERWEAR

A. Men's and Ladies Long Sleeve Shirt

1. Fabric

The fabric is to be tropical weave, 65% Polyester/35% Rayon, weight 9.5-10 oz. per linear yard, 2 ply warp and filling, permanent press with soil release finish.

2. Creasing

Pockets, pocket flaps, collar band and shoulder straps to be die creased to give uniform size and shape; there are three permanent modified silicone military creases in the back and two in the front.

3. Front

- a. Men's left front has a self fabric center pleat 1-1/2" wide extending from collar band to bottom of shirt with two rows of stitching 7/8" apart and 100% Polyester lined; a self lined button stand 7/8" wide is to be placed on the right side extending from the collar band to bottom of shirt; there will be six front and one collar button.

SPECIFICATIONS (Cont'd)

- b. Ladies right front has a self fabric center pleat 1-1/2" wide extending from the neckline to the bottom of shirt with two rows of stitching 7/8" apart and 100% Polyester lined; the right front is to have six buttonholes 3/4" from edge, 3-1/2" apart; buttons to be strongly attached through two thickness of material forming left front and corresponding to each buttonhole; there will be five front and one collar button.
4. Collar
 - a. Men's to be die cut; back of stand is to measure 1-1/2" and fastens with one button; points are to be 2-7/8" in length and top stitched 1/4" from edge; the interlinings are 100% Polyester, 250 Denier and the inside collar band body fabric is to be Polyester Satin lined with crease 'n' tack interlining; permanent collar stays of proper length are to be sewn inside the collar so no stitches are made through bottom of leaf.
 - b. Ladies to be die cut and banded; points are to be 2-7/8" in length at points and top stitched 1/4" from edge; the interlinings are to be 100% Polyester, 250 Denier and the inside collar band will be of self goods cut in filling direction to enhance stretch properties; permanent collar stays of proper length are to be sewn inside the collar so that no stitches are made through the bottom leaf.
 5. Yoke
 - a. Men's is to be two ply lined on the inside with Polyester Satin and is to measure approximately 2-3/4" at bottom center of band and 2-1/2" at outside edge of yoke.
 - b. Ladies is to be two ply lined on the inside with Polyester Satin and topstitched 1/16".
 6. Sleeves
 - a. Men's will have two plackets on each sleeve, 1-1/4" wide both top and bottom with one button placed on the placket approximately 2-1/2" above the top of the cuff; sleeve setting and closing is to be done with an overedge and safety stitch; cuffs to close with two buttons and buttonholes, be 2-7/8" wide and have 1/4" topstitching on the edge lined with woven unbleached 100% cotton interlining.
 - b. Ladies will have two plackets with one button placed on the sleeve placket approximately 2-1/2" above the top of the cuff; sleeve setting and closing is to be done with an overedge and safety stitch; cuffs to close with two buttons and two buttonholes, be 2-7/8" wide and have 1/4" topstitching on the edge lined with woven unbleached 100% cotton interlining.
 7. Pockets
 - a. Men's will have two breast pockets finishing 5-3/8" wide and 5-3/4" long with mitered corners and have a 1-1/2" box pleat stitched top and bottom; left pocket to have a sewn through pencil opening 1-3/8" wide and velcro 3/8" wide and 1" long placed on each pocket to secure velcro placed on each flap. Flaps to be die cut, creased and scalloped finishing 5-1/2" in width and 2-3/4" in length at the center and 2-1/2" at each side; flaps to be placed 1/4" above the top of each pocket and have one centered buttonhole with button. Left flap to have a pencil opening 1-3/8" wide; velcro 3/8" wide and 1" long to be placed on the edges of each flap to secure velcro placed on pockets; flaps to be lined with crease 'n' tack interlining.
 - b. Ladies will have two breast pockets finishing 4-1/2" wide and 5" long with mitered corners and have a 1-3/8" box pleat stitched top and bottom; left pocket to have a sewn through pencil opening 1-1/4" wide and velcro 3/8" wide and 1" long placed on each pocket to secure velcro placed on each flap. Flaps to be die cut, creased and scalloped finishing 4-3/4" in width, 2-1/2" in length at the center and 2-1/4" at each side; flaps to be placed 1/4" above the top of each pocket and have one centered buttonhole with button; left flap to have a pencil opening 1-1/4" wide; velcro 3/8" wide and 1" long to be placed on the edges of each flap to secure velcro placed on pockets; flaps to be lined with crease 'n' tack interlining.
 8. Badge Tab
 - a. Men's inside sling type of self goods approximately 1-1/2" wide to extend from the joining seam to pocket of left front and have two small uncut buttonholes 1-3/8" apart with the lower buttonhole approximately 3/4" above the flap.

SPECIFICATIONS (Cont'd)

- b. Ladies inside sling type of self goods approximately 1-1/2" wide to extend from the joining seam to pocket of left front and have two small uncut buttonholes 1-1/4" apart with the lower buttonhole approximately 3/4" above the flap.

9. Shoulder Straps

Are to be sewn into the sleeve head seam and measure approximately 1-7/8" tapering to 1-1/2" with end pointed; straps to be set approximately 1" from the collar seam and boxed stitched to shoulders with a row of cross stitching 2" from the sleeve head and diagonally sewn from each end of the seam to the sleeve; shoulder straps are to be die cut, creased and lined with crease 'n' tack interlining.

10. Buttons

To be melamine button dyed to match the fabric color, 20 ligne; dark navy blue and navy blue shirts are to be made to accept metal buttons on the shoulder straps, front, pocket flaps and cuffs; the right front on these shirts is to have approximately 1-1/2" turn back, six front buttons to be 22 ligne.

11. Other

Neck size/sleeve length to be stamped in collar/collar band with style and cut number; a permanent size tab is to be sewn in with label to the inside yoke with care instructions attached to the tail of the shirt; shirts to be individually poly bagged.

12. Color

Navy Blue, Tan, White, Gray

13. Major Users: PUCO, ODRC

B. Men's and Ladies Short Sleeve Shirts

1. Fabric

The fabric is to be tropical weave, 65% Polyester/35% Rayon, weight 9.5-10 oz per linear yard, 2 ply warp and filling; permanent press with soil release finish.

2. Creasing

Pockets, pocket flaps, collar band and shoulder straps to be die creased to give uniform size and shape; there are three permanent modified silicone military creases in the back and two in the front.

3. Front

- a. Men's left front has a self fabric center pleat 1-1/2" wide extending from collar band to bottom of shirt with two rows of stitching 7/8" apart and 100% Polyester lined; a self lined button stand 7/8" wide is to be placed on the right side extending from the collar band to bottom of shirt; the right front is to have seven buttons.
- b. Ladies right front has a self fabric center pleat 1-1/2" wide with approximately 2-3/4" turn back extending from collar to bottom of shirt; two rows of stitching 7/8" apart; left front has an approximate 2-3/4" turn back which extends from neckline to bottom of shirt; there is to be five front and one collar button; right front will button over left front.

SPECIFICATIONS (Cont'd)

4. Collar

To be die cut; convertible collar is to measure approximately 2-7/8" long at points and topstitched 1/4" from edge; interlinings are to be 100% polyester, 250 denier; permanent collar stays of proper length are to be sewn inside collar so that no stitches are made through the bottom leaf.

5. Yoke

- a. Men's is to be two ply lined on the inside with polyester satin and measure approximately 2-3/4" at bottom center of band and 2-1/2" at outside edge of yoke.
- b. Ladies is to be two ply lined on the inside with polyester satin and topstitched 1/16".

6. Sleeves

- a. Men's sleeve setting and closing is to be done with an overedge and safety stitch; sleeves are to be one piece having a 7/8" hem and finish approximately 9-1/2" long from the shoulder seam; sleeve is to be bartacked at the hem.
- b. Ladies sleeve setting and closing is to be done with an overedge and safety stitch; sleeves are to be one piece having a 7/8" hem and finish approximately 8" from the shoulder seam.

7. Pockets

- a. Men's will have two breast pockets finishing 5-3/8" wide and 5-3/4" long with mitered corners and have a 1-1/2" box pleat stitched top and bottom; left pocket to have a sewn through pencil opening 1-3/8" wide and velcro 3/8" wide and 1" long placed on each pocket to secure velcro placed on each flap. Flaps to be die cut, creased and scalloped finishing 5-1/2" in width and 2-3/4" in length at the center and 2-1/2" at each side; flaps to be placed 1/4" above the top of each pocket and have one centered buttonhole with button. Left flap to have a pencil opening 1-3/8" wide; velcro 3/8" wide and 1" long to be placed on the edges of each flap to secure velcro placed on pockets; flaps to be lined with crease 'n' tack interlining.
- b. Ladies will have two breast pockets finishing 4-1/2" wide and 5" long with mitered corners and have a 1-3/8" box pleat stitched top and bottom; left pocket to have a sewn through pencil opening 1-1/4" wide and velcro 3/8" wide and 1" long placed on each pocket to secure velcro placed on each flap. Flaps to be die cut, creased and scalloped finishing 4-3/4" in width and 2-1/2" in length at the center and 2-1/4" at each side; flaps to be placed 1/4" above the top of each pocket and have one centered buttonhole with button. Left flap to have a pencil opening 1-1/4" wide; velcro 3/8" wide and 1" long to be placed on the edges of each flap to secure velcro placed on pockets; flaps to be lined with crease 'n' tack interlining.

8. Badge Tab

- a. Men's inside sling type of self goods approximately 1-1/2" wide to extend from the joining seam to pocket of left front and have two small uncut buttonholes 1-3/8" apart with the lower buttonhole approximately 3/4" above the flap.
- b. Ladies inside sling type of self goods approximately 1-1/2" wide to extend from the joining seam to pocket of left front and have two small uncut buttonholes 1-1/4" apart with the lower buttonhole approximately 3/4" above the flap.

9. Shoulder Straps

Are to be sewn into the sleeve head seam and measure approximately 1-7/8" tapering to 1-1/2" with end pointed; straps to be set approximately 1" from the collar seam and box stitched to shoulders with a row of cross stitching 2" from the sleeve head and diagonally sewn from each end of the seam to the sleeve; shoulder straps are to be die cut, creased and lined with crease 'n' tack.

SPECIFICATIONS (Cont'd)

10. Buttons

To be a melamine button dyed to match fabric color, 20 ligne; dark navy blue and navy blue shirts are to be made to accept metal buttons on the shoulder straps, front, pocket flaps and cuffs; the right front on these shirts is to have approximately 1-1/2" turn back six front buttons to be 22 ligne.

11. Other

Neck size/sleeve length to be stamped in collar/collar band with style and cut number; a permanent size tab is to be sewn in with label to the inside yoke with care instructions attached to the tail of the shirt; shirts to be poly bagged individually.

12. Colors

Navy Blue, Tan, White, Gray

13. Major Users: PUCO, ODRC

C. Ladies Short and Long Sleeve Shirt

1. Fabric

The fabric is to be 62 - 65% Dacron Polyester/32 - 38% combed cotton with 9-11% filling stretch with Scotchguard coating, meeting 3M test standards; 4-1/2 oz. per sq. yd.; 3D stretch poplin.

2. Creasing

Pocket, pocket flaps and shoulder straps to be die creased to give uniform size and shape; there will be three (3) permanent modified silicone military creases in the back and two in the front.

3. Front

- a. Short sleeve right front is to have a self fabric center pleat 1-1/2" wide with an approximate 2-3/4" turn back extending from collar to bottom of shirt with two rows of stitching 7/8" apart; left front to have an approximate 2-7/8" turn back which extends from the neckline to the bottom of the shirt; there is to be five front and one collar button; the right front will button over the left front.
- b. Long sleeve right front is to have a self fabric center pleat 1-1/2" wide extending from the neckline to the bottom of shirt with two rows of stitching 7/8" apart and 100% polyester lined; right front is to have six buttonholes 3/4" from edge and 3-1/2" apart; buttons to be strongly attached through two thickness of material forming left front; they are to correspond to each buttonhole; there is to be five front and one collar button.

4. Collar

- a. Short sleeve to be die cut; convertible collar is to measure approximately 2-7/8" in length at points and top stitched 3/16" from edge; interlinings are to be 100% polyester, 250 denier; permanent collar stays of proper length are to be sewn inside the collar so that no stitches are made through the bottom leaf.
- b. Long sleeve to be die cut and banded; points are to be 2-7/8" in length at points and top stitched 1/4" from edge; interlinings are to be 100% polyester, 250 denier, inside collar band is to be of self goods cut in filling direction to enhance stretch properties; permanent collar stays of proper length are to be sewn inside the collar so that no stitches are made through the bottom leaf.

5. Yoke

Two ply yoke of self goods in filling direction to enhance stretch.

6. Sleeves

- a. Short sleeve is to be one piece having a 7/8" hem and finish approximately 8-7/8" from the shoulder seam; sleeve setting and closing is to be done with an overedge and safety stitch.
- b. Long sleeve each sleeve is to have two plackets with one button placed on the sleeve placket approximately 2-1/2" above the top of the cuff; sleeve setting and closing is to be done with an overedge and safety stitch; cuffs will close with two buttons and two buttonholes; they are to be 2-7/8" wide and have 1/4" top stitching on edge; cuffs to be lined with woven unbleached 100% cotton interlining.

7. Pockets

Two breast pockets finishing 5-3/8" wide and 5-3/4" long with mitered corners; both pockets to have a 1-1/2" box pleat stitched top and bottom; left pocket to have a sewn through pencil opening 1-1/4" wide and velcro 3/8" wide and 1" long placed on each pocket to secure velcro placed on each pocket. Flaps to be die cut, creased and scalloped finishing 4-3/4" in width and 2-1/2" in length at the center and 2-1/4" at each side; flaps to be placed 1/4" above the top of each pocket and have one centered buttonhole with button; the left flap to have a pencil opening 1-1/4" wide; velcro 3/8" wide and 1" long to be placed on the edges of each flap to secure velcro placed on pockets; flaps to be lined with crease 'n' tack interlining.

8. Badge Tab

Inside sling type of self goods approximately 1-1/2" wide to extend from joining seam to pocket of left front; to have two small uncut buttonholes 1-1/4" apart with the lower buttonhole approximately 3/4" above the flap.

9. Shoulder Straps

To be sewn into sleevehead seam and measure approximately 1-7/8" tapering to 1-1/2" with end pointed; straps to be set approximately 1" from the collar seam and box stitched to shoulder with a row of cross stitching 2" from sleeve head and diagonally sewn from each end of the seam to the sleeve; shoulder straps are to be die cut, creased and lined with crease 'n' tack.

10. Buttons

To be a melamine button dyed to match the fabric color; 20 ligne.

11. Other

Neck size to be stamped in collar with style and cut number; a permanent size tab is to be sewn in with label to the inside yoke; care label to be attached to the tail of the shirt; shirts to be individually poly bagged.

12. Finished Dimensions for Women's Short Sleeve Shirts

	S	M	L	XL	XXL	3XL	4XL	5XL
Neck	14 3/4	15 1/4	16 1/4	17 1/4	18 1/4	19 1/4	20 1/4	21 1/4
Chest	42	44	48	52	56	60	64	68
Waist	36	38	42 1/2	47	51 1/2	56	60 1/2	65
Sweep	42	44	48 1/2	53	57 1/2	62	66 1/2	71
Back Length	27 1/2	27 3/4	28 1/8	28 1/2	28 7/8	29 1/4	28 5/8	30
Sleeve Length	8 3/4	8 7/8	9 1/8	9 3/8	9 5/8	9 7/8	10	10

13. Colors

White, Tan, Lt. Blue, Gray.

14. Major Users: PUCO, ODRC

SPECIFICATIONS (Cont'd)

D. Men's Short Sleeve Shirt

1. Fabric

The fabric is to be 62 - 65% Dacron Polyester/32 - 38% combed cotton with 9-11% filling stretch with Scotchguard coating, meeting 3M test standards; 4-1/2 oz. per sq. yd.; 3D stretch poplin.

2. Creasing

Pockets, pocket flaps and shoulder straps to be die creased to give uniform size and shape; there are three permanent modified silicone military creases in the back and two in the front.

3. Front

The left front is to have a self fabric center pleat 1-3/8" wide with an approximate 3-1/4" turn back extending from collar to bottom of shirt with two rows of stitching 7/8" apart and 100% polyester lined; right front to have an approximate 3-3/4" turn back which extends from the collar to the bottom of the shirt; the right front shall have seven buttons, sizes XL and larger are to have eight buttons.

4. Collar

To be die cut; convertible collar is to measure approximately 2-7/8" in length at points and top stitched 3/16" from edge; interlinings are to be 50% polyester/50% cotton, 250 denier; permanent collar stays of proper length are to be sewn inside the collar so that no stitches are made through the bottom leaf.

5. Yoke

Two ply yoke of self goods in filling direction to enhance stretch; yoke is to measure approximately 2-3/4" at the bottom center of collar and 2-1/2" at the outside edge of yoke.

6. Sleeves

Are to be one piece having a 7/8" hem and finish approximately 9-1/2" to 10-3/4" long from the shoulder seam; sleeve setting and closing is to be done with an overedge and safety stitch; the sleeve is to be bartacked at the hem.

7. Pockets

Will have two breast pockets finishing 5-3/8" wide and 5-3/4" long with mitered corners and have a 1-1/2" box pleat stitched top and bottom; left pocket to have a sewn through pencil opening 1-3/8" wide and velcro 3/8" wide and 1" long placed on each pocket to secure velcro placed on each pocket. Flaps to be die cut, creased and scalloped finishing 5-1/2" in width and 2-3/4" in length at the center and 2-1/2" at each side; flaps to be placed 1/4" above the top of each pocket and have one centered buttonhole with button; the left flap to have a pencil opening 1-3/8" wide; velcro 3/8" wide and 1" long to be placed on the edges of each flap to secure velcro placed on pockets; flaps to be lined with crease 'n' tack interlining.

8. Badge Tab

Inside sling type of self goods approximately 1-1/8" wide to extend from joining seam to pocket of left front and have two small uncut buttonholes 1-1/4" apart with the lower buttonhole approximately 3/4" above the flap.

SPECIFICATIONS (Cont'd)

9. Shoulder Straps

Are to be sewn into sleeve head seam and measure approximately 1-7/8" tapering to 1-1/2" with end pointed; straps to be set approximately 1" from the collar seam and box stitched to shoulders with a row of cross stitching 2" from sleeve head and diagonally sewn from each end of the seam to the sleeve; shoulder straps are to be die cut, creased and lined with crease 'n' tack.

10. Buttons

To be a melamine button dyed to match the fabric color; 20 ligne.

11. Other

Neck size to be stamped in collar with style and cut number; a permanent size tab is to be sewn in with label to the inside yoke; care label to be attached to the tail of the shirt; content and country of origin labeling and shirts are to be individually poly bagged.

12. Finished Dimension Specifications

	S	M	L	XL	XXL	3XL	4XL	5XL
Neck	14 3/4	15 3/4	16 3/4	17 3/4	18 3/4	19 3/4	20 3/4	21 3/4
Chest	42	46	50	54	58	62	66	70
Waist	37 1/2	42	46 1/2	51	55	59	63	67
Sweep	42	46	50	54	58	62	66	70
Front Length	28 7/8	29 1/4	31	31 3/8	31 5/8	32	32 1/2	32 1/2
Back Length	32 1/4	32 5/8	34 1/2	34 7/8	35 1/4	35 5/8	36	36 3/8
Sleeve Length	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12	12 1/4

13. Color

White, Tan, Lt. Blue, Gray.

14. Major Users: PUCO, ODMH, ODRC

E. Men's and Ladies Long Sleeve Shirt

1. Fabric

Material is to be Milliken 100% Polyester Texturized 9-1/4 oz. per linear yard, with Visa finish.

2. Creasing

Pockets, pocket flaps, collar band, and shoulder straps to be die creased to give uniform shape and size. Two sewn military creases in front and three in back of each shirt. Front creases to be centered with each pocket.

3. Front

Left front to have center placket extending from collar to tail. Placket to be 1-1/2 inches wide with 2 rows of stitching 7/8 inch apart. Placket to be lined. To have a zipper, sandwiched and to extend from the second to the sixth buttonhole. Zipper is to be Nylon coil, matching binder seams, and all molded plastic. Stitch to be concealed under the center strip.

SPECIFICATIONS (Cont'd)

4. Collar

To be die cut, the back of the stand is to measure 1-1/2 inch, the inner band is to be 100% Polyester satin, the outer band will be self goods, the points are to be 3-1/4 inches, the interlining is to be 100% Polyester, 250 Denier, the collar stays of proper size are to be fused inside the collars, the stand will fasten with one button.

5. Yoke

Two ply yoke of self goods, yoke to measure approximately 4 inches at bottom center of band.

6. Sleeves

Sleeves are to be full cut and one piece, to be attached to the body of the shirt by means of a narrow stitch with a safety stitch to strengthen the seam, sleeves to have a banjo shape reinforced elbow, sleeve vent to have button and buttonhole, cuffs are to be barrel type, cuffs to measure 2-5/8 inches wide with 1/16 inch top stitching on edge, cuff to close with 2 buttons and buttonholes, cuffs to be lined with crease 'n tack interlining 100% cotton.

7. Pockets

Two breast pockets finishing 5-1/8 inches wide and 5-3/4 inches long, to have mitered corners, both pockets to have a 1-1/4 inch box pleat stitched top and bottom to prevent spreading, left pocket to have sewn thru pencil opening approximately 1-3/8 inch wide, velcro 1/2" by 1/2" to be placed on each pocket to match velcro on flaps, flaps to be die cut, to be 5-1/4 inch wide and scalloped, end points to be 2-1/4 inch long at sides and 2-1/2 at center, flaps to have velcro closures with button hole with button sewn on, flaps to be lined with crease 'n tack interlining 100% cotton.

8. Badge Tab

Inside sling type of self goods approximately 1-1/2 inch wide to extend from joining seam to left pocket front, to have 2 small uncut buttonholes 1-1/4 inch apart and 1 inch above flap.

9. Shoulder Straps

To be sewn into sleevehead seam and measuring approximately 1-7/8 inch tapering to 1-1/2 inch at pointed end, straps to be set approximately 1 inch from collar seam, to be boxed stitched to shoulders with a row of cross stitching 2 inches from sleeve head and diagonally sewn from each end of the seam to the sleeve, to be die cut and lined with crease 'n tack interlining 100% Cotton.

10. Button

To be melamine button dyed to match the fabric color, 20 ligne, shirt to have convertible eyelet's of metal buttons.

11. Other

- a. Neck size and sleeve length is to be sewn on the inside of the yoke with care instruction, shirts to be poly bagged individually.
- b. Ladies shirts same as men's except (1) the collar is convertible (2) delete banjo elbow (3) one button on cuff (4) cut to women's pattern.

12. Colors

Gray, Lt. Blue, Tan, White

SPECIFICATIONS (Cont'd)

13. Major User: ODMH

F. Men's and Ladies Short Sleeve Shirt

1. Fabric

Fabric is to be Milliken 100% Polyester Texturized 9-1/4 oz. per linear yard, with Visa finish.

2. Creasing

Pockets, pocket flaps, collar band, and shoulder straps to be die creased to give uniform shape and size. Two sewn military creases in front and three in back of each shirt. Front creases to be centered with each pocket.

3. Front

Left front to have a self fabric center pleat 1-1/2 inch wide with an approximate 3 inch turn back extending from collar to bottom of shirt, it shall have 2 rows of stitching 7/8 inch apart, placket to be lined, right front to have an approximate turn back of 3 inches extending from collar to bottom of shirt, to have a zipper, sandwiched and to extend from the second to the sixth buttonhole, zipper is to be nylon coil, matching binder seams, and all molded plastic, zipper stitches to be concealed under the center strip.

4. Collar

To be die cut, convertible collar is to measure 3-1/4 inch long at points and to be topstitched 1/4 inch from edge, the interlining is to be 100% polyester, 250 Denier, the collar stays of proper size are to be fused inside the collars.

5. Yoke

Two ply yoke of self goods, yoke to measure approximately 4 inches at bottom center of band.

6. Sleeves

Sleeves to be one piece, having a 7/8 inch hem and finish approximately 9-1/2 inches long from the shoulder seam, setting and closing is to be done with an overhead and safety stitch.

7. Pockets

Two breast pockets finishing 5-1/8 inches wide and 5-3/4 inches long, to have mitered corners, both pockets to have a 1-1/4 inch box pleat stitched top and bottom to prevent spreading, left pocket to have sewn thru pencil opening approximately 1-3/8 inch wide, velcro 1/2" by 1/2" to be placed on each pocket to match velcro on flaps. Flaps to be die cut, to be 5-1/4 inch wide and scalloped, end points to be 2-1/4 inch long at sides and 2-1/2 at center, flaps to have velcro closures with button hole with button sewn on, flaps to be lined with crease 'n tack interlining 100% cotton.

8. Badge Tab

Inside sling type of self goods approximately 1-1/2 inch wide to extend from joining seam to left pocket front, to have 2 small uncut buttonholes 1-1/4 inch apart and 1 inch above flap.

SPECIFICATIONS (Cont'd)

9. Shoulder Straps

To be sewn into sleevehead seam and measuring approximately 1-7/8 inch tapering to 1-1/2 inch at pointed end, straps to be set approximately 1 inch from collar seam, to be boxed stitched to shoulders with a row of cross stitching 2 inches from sleeve head and diagonally sewn from each end of the seam to the sleeve, to be die cut and lines with crease 'n tack interlining 100% Cotton.

10. Button

To be melamine button dyed to match the fabric color, 20 ligne, to have convertible eyelets for metal buttons.

11. Other

- a. Neck size and sleeve length is to be sewn in inside yoke with care instruction, shirts to be poly bagged individually.
- b. Ladies shirts same as men's except cut to women's pattern.

12. Color

Gray, Lt. Blue, Tan, White

13. Major User: ODMH

G. Men's Short and Long Sleeve Shirt

1. Fabric

The fabric is to be Milliken 100% dacron polyester textured woven visa fabric #7430, 7.25 oz. per yard, single warp, 2 ply filling.

2. Creasing

Pockets, pocket flaps collar band and shoulder straps to be die creased to give uniform size and shape; there are three permanent military creases in the back and two in the front.

3. Front

To have a self fabric center pleat 1-1/2" wide extending from collar band to bottom of shirt with two rows of stitching 7/8" apart and 100% polyester lined; 250 denier; a self lined button stand 7/8" wide is to be placed on the right side extending from the collar band to bottom of shirt; there will be six front and one collar button.

4. Collar

- a. Short sleeve to be die cut; convertible collar is to measure approximately 2-7/8" long at points and topstitched 1/4" from edge; interlinings are to be 100% polyester, 250 denier; permanent collar stays of proper length are to be sewn inside the collar so that no stitches are made through the bottom leaf.
- b. Long sleeve to be die cut; the back of stand is to measure 1-1/2"; points are to be 2-7/8" in length and top stitched 1/4" from edge; interlinings are to be 100% polyester, 250 denier; collar band is to be lined with crease 'n' tack interlining; permanent collar stays of proper length are to be sewn inside the collar so that no stitches are made through the bottom leaf; the stand is to fasten with one button.

5. Yoke

Two piece yoke of self goods to measure approximately 2-3/4" at the bottom center of band and 2-1/2" at the outside edge of yoke.

SPECIFICATIONS (Cont'd)

6. Sleeves

- a. Short sleeves are to be one piece having a 7/8" hem and finish 9-1/2" to 9-3/4" long from the shoulder seam; sleeve setting and closing is to be done with an overedge and safety stitch; the sleeve is to be bartacked at the hem.
- b. Each long sleeve is to have two plackets 1 to 1-1/4" wide both top and bottom with one button placed on the placket approximately 2-1/2" above the top of the cuff; sleeve setting and closing is to be done with an overedge and safety stitch; cuffs will close with two buttons and buttonholes; they shall be 2-7/8" wide and have 1/4" topstitching on the edge; cuffs to be lined with woven unbleached 100% cotton interlining.

7. Pockets

Two breast pockets finishing 5-3/8" wide and 5-3/4" long with mitered corners, both pockets to have a 1-1/2" box pleat stitched top and bottom; left pocket to have a sewn through pencil opening 1-3/8" wide and velcro 3/8" wide and 1" long placed on each pocket to secure velcro placed on each flap. Flaps to be die cut, creased and scalloped finishing 5-1/2" in width and 2-3/4" in length at the center and 2-1/2" at each side; flaps to be placed 1/4" above the top of each pocket and have one centered buttonhole with button; the left flap to have a pencil opening 1-3/8" wide; and 1" long to be placed on the edges of each flap to secure velcro placed on pockets; flaps to be lined with crease 'n' tack interlining.

8. Badge Tab

Inside sling type of self goods approximately 1-1/2" wide to extend from joining seam to pocket of left front; to have two small uncut buttonholes 1-1/4" apart with the lower buttonhole approximately 3/4" above the flap.

9. Shoulder Straps

Are to be sewn into sleevehead seam and measure approximately 1-7/8" tapering to 1-1/2" with end pointed; straps to be set approximately 1" from the collar seam and box stitched to shoulders with a row of cross stitching 2" from sleeve head and diagonally sewn from each end of the seam to the sleeve; shoulder straps are to be die cut, creased and lined with crease 'n' tack.

10. Buttons

To be a melamine button dyed to match the fabric color; 20 ligne, Navy blue shirts are to be made to accept metal buttons on the shoulder straps, fronts, pockets flaps and cuffs; the right front on these shirts is to have an approximate 1-1/2" turn back, six front buttons to be 22 ligne.

11. Zipper Closure

Zipper closure models will have a 14" nylon separating zipper.

12. Other

Neck size/sleeve length to be stamped in collar/collar band with style and cut number; a permanent size tab is to be sewn in with label to the inside yoke with care instructions attached to the tail of the shirt; shirts to be individually poly bagged.

13. Colors

Lt. Blue, White

14. Major User: ODMH

SPECIFICATIONS (Cont'd)

H. Men's Short Sleeve Work Shirt

1. Fabric

The fabric is to be 65/35 Polyester/Cotton, 5 1/4 oz. per square yard (finish weight), blended twill.

2. Design

All shirts are to be short sleeve with graduated tail lengths for proper tucking. Shirts are to have a soil/stain release finish.

3. Collar

Collar is to be a lined collar with permanent stays.

4. Pockets

Will have two single button through breast, flap closure pockets with back-tacked edges forming a box at top corners and one pencil slit on the left flap. Sides and bottom are to be top stitched.

5. Buttons

Will have a minimum of six button front closure; matching permanent press thread and melamine gray buttons throughout.

6. Shrinkage

Not to exceed 2%.

7. Colors

Charcoal Gray, Light Gray

8. Major Users: ODRC, ODMH

I. Men's Long Sleeve Shirt

1. Fabric

The fabric is to be 62 - 65% Dacron Polyester/32 - 38% combed cotton with 9-11% filling stretch with Scotchguard coating, meeting 3M test standards; 4-1/2 oz. per sq. yd.; 3D stretch poplin.

2. Creasing

Pockets, pocket flaps, collar band and shoulder straps to be die creased to give uniform size and shape; there are three permanent modified silicone military creases in the back and two in the front.

3. Front

Left front has a self fabric center pleat 1-1/2" wide extending from collar band to bottom of shirt with two rows of stitching 7/8" apart and 100% polyester lined; a self lined button stand 7/8" wide is to be placed on the right side extending from the collar band to bottom of shirt; there is to be six front and one collar button.

SPECIFICATIONS (Cont'd)

4. Collar

To be die cut; back of stand is to measure 1-1/2" and fastens with one button; points are to be 2-7/8" in length and top stitched 1/4" from edge; the interlinings are 100% polyester, 250 denier and the inside collar band body fabric is to be polyester satin lined with crease 'n' tack interlining; permanent collar stays of proper length are to be sewn inside the collar so no stitches are made through bottom of leaf.

5. Yoke

Two ply lined on the inside with polyester satin and is to measure approximately 2-3/4" at bottom center of band and 2-1/2" at outside edge of yoke.

6. Sleeves

Sleeves will have two plackets on each sleeve, 1-1/4" wide both top and bottom with one button placed on the placket approximately 2-1/2" above the top of the cuff; sleeve setting and closing is to be done with an overedge and safety stitch; cuffs will close with two buttons and buttonholes; they are to be 2-7/8" wide and have 1/4" topstitching on the edge; cuffs to be lined with woven unbleached 100% cotton interlining.

7. Pockets

Will have two breast pockets finishing 5-3/8" wide and 5-3/4" long with mitered corners and have a 1-1/2" box pleat stitched top and bottom; left pocket to have a sewn through pencil opening 1-3/8" wide and velcro 3/8" wide and 1" long placed on each pocket to secure velcro placed on each flap. Flaps to be die cut, creased and scalloped finishing 5-1/2" in width and 2-3/4" in length at the center and 2-1/2" at each side; flaps to be placed 1/4" above the top of each pocket and have one centered buttonhole with button; the left flap to have a pencil opening 1-3/8" wide; velcro 3/8" wide and 1" long to be placed on the edges of each flap to secure velcro placed on pockets; flaps to be lined with crease 'n' tack interlining.

8. Badge Tab

Inside sling type of self goods approximately 1-1/2" wide to extend from joining seam to pocket of left front; to have two small uncut buttonholes 1-3/8" apart with the lower buttonhole approximately 3/4" above the flap.

9. Shoulder Straps

Are to be sewn into sleeve head seam and measure approximately 1-7/8" tapering to 1-1/2" with end pointed; straps to be set approximately 1" from the collar seam and box stitched to shoulders with a row of cross stitching 2" from sleeve head and diagonally sewn from each end of the seam to the sleeve; shoulder straps are to be die cut, creased and lined with crease 'n' tack.

10. Buttons

To be a melamine button dyed to match the fabric color; 20 ligne, dark navy blue and navy blue shirts are to be made to accept metal buttons on the shoulder straps, front, pockets flaps and cuffs; the right front on these shirts is to have an approximate 1-1/2" turn back, six front buttons to be 22 ligne.

11. Other

Neck size/sleeve length to be stamped in collar/collar band with style and cut number; a permanent size tab is to be sewn in with label to the inside yoke with care instructions attached to the tail of the shirt; shirts to be individually poly bagged.

12. Color

White

SPECIFICATIONS (Cont'd)

13. Major User: ODYS

J. Trousers – Men's and Ladies

1. Fabric

The fabric is to be 100% Dacron Polyester Visa fabric from Milliken & Co. style/color 7428/6255, a texturized/spun combination 13.5-14 oz. per linear yard for gabardine weave.

2. Design

To be made on a uniform pattern, having a plain front with quarter top front pockets, and two back pockets. One inch (1") black (same material) stripe from bottom of waistband on outside of pant to hem.

3. Pockets

The front pocket opening will be a minimum of 6-1/2" and be minimum of 6" deep from the bottom of the opening. Pockets are to be stitched, turned, and re-stitched. For additional strength and stability there is to be a non-woven interlining fused to the front pocket facing; inside front pocket facing is to be a separate piece of self material finishing no less than 1-1/4" wide; the back pockets will have a minimum opening of 5-1/2" and be 6" deep; they are to be made with a Reese PW automatic machine and finished on the outside with an exposed top and bottom cord; the left back pocket is to have a tab to button; all pocketing is to be black 70% polyester/20% cotton with a minimum thread count of 90 x 56; weight is to be 3.0 pounds/yard.

4. Bartacks

Triangular bartacks are to be placed on each end of the hip pockets and at the bottom of the front pockets; triangular bartacks are to be made on a triangular bartack machine having 32 stitches on each side of the triangle, each side to be 1/2" long; 18 of these stitches are to be straight lock stitches and 14 are to be zigzag covering stitches. The angles formed by the legs of the triangle are to be no more or less than 60 degrees. All other points of strain to be secured with regular bartacks.

5. Waistband

Finished 2" wide and will be closed with a crush-proof hook and eye, the eye being bartacked for stability; attached with a rocap machine, the waistband curtain is to have Snugtex and be made of black 65% Polyester/35% Cotton. 3/4" in width, Banrol waistband stiffener is to be sewn into the waistband on the front of the trouser from side seam to side seam; trousers are to be made with a continuous closed waistband that is set on and stitched below the lower edge through the outer fabric and waistband curtain.

6. Inside Trim

The right fly and crotch linings are to be the same fabric and color as the waistband curtain, there is to be a non-woven interlining fused to the fly facing to give additional stability and strength to the pocket; the right fly lining is to be sewn to the left fly below the zipper; crotch lining will be serged to each front; a separate fly made of the outer fabric is to be sewn to the inside right fly; crotch is to be lined front and back (four quarter) with double-folded thickness of the same matching twill fabric, with no exposed edges.

7. Belt Loops

Waist sizes 28, 29, 30, to have a minimum of 5 lined belt loops and a minimum of 7 on all sizes over 30; each loop is to be lined and 3/4" wide with stitching on the face side 1/8" from each edge except for the back loop which is to be tacked on; all loops are to be sewn into the bottom of the waistband and into the rocap which accommodates a 1-5/8" belt.

SPECIFICATIONS (Cont'd)

8. Zipper

Trousers will be closed with a YKK brass memory lock zipper and have a brass bottom stop at the base of the zipper chain. A straight bartack is to be sewn through from the outside of the garment to the inside at the bottom of the fly. It is to be sewn through the zipper tape, the right and left fly and the right fly lining. The right and left fly is to be joined by an additional bartack located below the bottom zipper stop on the inside of the trouser. The fly lining is to have a tail extending 1" beyond crotch seam.

9. Creasing

A permanent modified silicone crease is to be incorporated in the front and rear crease in the trouser legs.

10. Seaming

Entire trouser is to be seamed with polyester core of 100% polyester spun thread and the seat seam is to be stitched with a tandem needle seat seaming machine.

11. Other

- a. Men's trouser is to have a sewn in label giving care instructions and an outside waistband label marked with lot number, size, fiber content and WPL number; sewn inside the hip pocket is to be a permanent size label; all loose threads removed, trousers are to be pressed completely and properly with the side seam, inseam, and seat seam pressed open; attached a Texpak clip to the top fly of the finished trousers.
- b. Ladies trousers are the same as preceding specifications except waistband will have covered elastic band from the side seam to the back seam for ease of alterations and comfort.

12. Finished Dimensions, Men's Trousers

Size	Waist	Seat	Thigh	Knee	Bottom	Front Rise	Back Rise	Inseam
28	28 ¼	38 3/8	24 1/8	18 1/8	17	11	16 ¼	37
29	29 ½	39 3/8	24 ¾	18 3/8	17 ¼	11 1/8	16 3/8	37
30	30 ½	40 3/8	25 3/8	18 5/8	17 ½	11 ¼	16 ½	37
31	31 ½	41 3/8	26	18 7/8	17 ¾	11 ½	16 ¾	37
32	32 ½	42 3/8	26 5/8	19 1/8	18	11 ¾	17	37
33	33 ½	43 3/8	27 ¼	19 3/8	18 ¼	12	17 ¼	37
34	34 ½	44 3/8	27 7/8	19 5/8	18 ½	12 ¼	17 ½	37
35	35 ½	45 3/8	28 ½	19 7/8	18 ¾	12 ½	17 ¾	37
36	36 ½	46 3/8	29 1/8	20 1/8	19	12 ¾	18	37
37	37 ½	47 3/8	29 ¾	20 3/8	19 ¼	13	18 3/4	37
38	38 ½	48 3/8	30 3/8	20 5/8	19 ½	13 ¼	18 ½	37
40	40 ½	49 7/8	31 ¼	20 7/8	19 ¾	13 ¾	19	37
42	42 ½	51 3/8	32 1/8	21 1/8	20	14 ¼	19 ½	37
44	44 ½	52 7/8	33	21 3/8	20 ¼	14 ¾	20	37
46	46 ½	54 3/8	33 7/8	21 5/8	20 ½	15 ¼	20 ½	37
48	48 ½	55 7/8	33 ¾	21 7/8	20 ¾	15 ¾	21	37
50	50 ½	57 3/8	35 5/8	22 1/8	21	16 ¼	21 ½	37
52	52 ½	58 7/8	36 ¼	22 3/8	21 ¼	16 ¾	22	37
54	54 ½	60 3/8	37 3/8	22 5/8	21 ½	17 ¼	22 ½	37

SPECIFICATIONS (Cont'd)

13. Finished Dimensions, Women's Trousers

Size	Relaxed		Expanded				Front	Back	Inseam
	Waist	Waist	Seat	Thigh	Knee	Bottom	Rise	Rise	
4	24 ½	28 ½	40	25	18 ¼	16 5/8	10 7/8	15 7/8	36
6	24 ½	29 ½	41	25 ¾	18 ¾	16 7/8	11 ¼	16 ¼	36
8	26 ½	30 ½	42	26 ½	19 ¼	17 1/8	11 5/8	16 5/8	36
10	27 ½	31 ½	43	27 ¼	19 ¾	17 3/8	12	17	36
12	29	33	44 ½	28 ¼	20 3/8	17 ¾	12 3/8	17 3/8	36
14	30 ½	34 ½	46	29 ¼	21	18 1/8	12 ¾	17 ¾	36
16	32	36	47 ½	30 ¼	21 5/8	18 ½	13 1/8	18 1/8	36
18	34	38	49 ½	31 3/8	22 3/8	18 7/8	13 ½	18 ½	36
20	36	40	51 ½	32 5/8	23 1/8	19 ¼	13 ¾	18 ¾	36
22	38	42	53 ½	33 7/8	23 7/8	19 5/8	14 1/8	19 1/8	36
24	40	44	55 ½	35	24 5/8	20	14 ½	19 ½	36

14. Color

Charcoal Gray with Outside Black Side Leg Stripe.

15. Major User: ODMH, ODRC

K. Men's Work Trousers

1. Fabric

Equestrian twills; 65/35 Polyester/Corded Cotton. Finished Wt. 8.3 ± 0.1 oz./sq. yard. 1 x 3 left hand weave to match work shirts. Thread to be "ONCORE"; matching colors. Shrinkage - warp 2.5% and filling 1.5% maximum.

2. Design

Will have backrise, side seaming and inseam to be open pressed; a 2" outlet for alterations at waist.

3. Waistband

Waistband is to be of matching color. Lining is to be #550 wash and wear canvas sheeting. Waistbands are to be stitched, turned and re stitched to prevent rolling.

4. Loops

Will have six wide tunnel belt loops 2" wide and a narrow belt loop in the middle of the back.

5. Pockets

Pocketing is to be of matching color; both back and front are to be of 2.3 - 0.1 oz./sq. yard fabric in a swing type fashion, with optional front watch pocket. Front pockets to have facings; back pockets to have facings plus welts.

- a. Front: 11" ± 1/2" deep and 6" ± 1/2" wide.
- b. Back: 6" ± 1/2" deep and 5" ± 1/2" wide. Pockets are to be turned and double stitched.

6. Closures

Button, snap or hook for easy closure; left back pocket to have 22 ligne melamine matching color button.

SPECIFICATIONS (Cont'd)

7. Fly

Will be lined with a facing from the same pocketing cloth and zipper to be #42 Talon, brass heavy duty spring lock type.
 8. Stress Points

Will be bartacked to reinforce stress points.
 9. Finished Bottoms

Finished bottoms will not have cuffs.
 10. Colors

Dark Gray, Silver Gray
 11. Major Users: ODRC
- L. Men's Trousers
1. Fabric

The fabric is to be Raeford #573 55% dacron/45% wool tropical weave; 10 to 10-1/2 oz./linear yard (60" width) (3) ply in warp and filling; breaking strength: 105 lbs. warp 85 lbs. filling; construction: 57 ends/inch 46 picks/inch; dyeing method is piece dyed.
 2. Design

Manufactured from a men's uniform trouser pattern with a plain front, two quarter top front pockets, two hip pockets and a watch pocket; trouser to be straight leg style.
 3. Pockets

Pocketing is to be 70% polyester/30% cotton 2.9 oz. per sq. yd. (60" width) with a minimum 78 x 64 count; will have a durable press finish and the color is to be black; the two front pockets will be quarter top style with a minimum opening of 6" and a minimum depth of 5-3/4" measured from the bottom of pocket opening; front pockets to have straight bartacks at the top and bottom of pocket openings; pockets are to be constructed using the stitch, turn and topstitch method; the two hip pockets will have a minimum opening of 5-1/2" and a minimum depth of 5-3/4" measured from the bottom of the pocket opening; hip pockets are to be constructed using the double welt method on a Reece PW machine and the welts should be finished in a manner that there is no top stitching; corners of the hip pockets will have firm straight bartacks; left hip pocket is to have a tab made of basic cloth inserted into the top welt with bartacks at the top and bottom of the tab to form an opening for a button which is to be located below the bottom welt corresponding in location with the tab; watch pocket is to be located on the right front at the waistband with a minimum opening and depth of 2-3/4"; front of the pocket will be made of pocketing fabric and the back of the pocket made of basic fabric and the two pieces are stitched together with each corner of the pocket opening having firm straight bartacks.
 4. Waistband

Will be constructed using the "closed method" and is to measure 2" wide when finished; the waistband curtain is to be made of the same fabric and color as the pocketing material and attached to the trouser with a zigzag stitch; waistband must contain BAN-ROL and have three strand snugtex; waistband closure will be with a crush proof hook and eye; waistband is to be set on and closed using a lock stitch to stitch in the band seam; waistband is to be top stitched 1/16" below the waistband stem.

SPECIFICATIONS (Cont'd)

5. Fly

Trouser is to have a memory lock zipper; there is to be a French Fly tab closure on the inside of the right fly; tab to be double ply made of the basic cloth; right fly is to be lined with the same fabric as the waistband curtain and pocketing; fly lining is to be sewn to the left fly below the zipper in a neat and durable manner; a button is to be located on the left fly corresponding with the French Fly tab to provide a clean closure; there is to be a firm straight bartack at the bottom of the fly going through the zipper tape.

6. Belt Loops

There is to be a minimum of 7 belt loops, 6 of which are to be Keystone style which will measure 1-3/4" in width at the top and 1-1/4" at the bottom; center back loop is to be a 3/4" wide straight loop; Keystone loops are to be sewn into the bottom of the waistband and the top of the loops are to be caught into the waistband seam with a Rocap machine; bottom of the center back loop is to be tacked to the trouser and the top of the loop tacked to the outside of the waistband.

7. Other

Trousers is to be stitched with matching thread and all stitching to show must be 10-11 stitches per inch; trousers are to be neatly pressed and properly shaped; outseams and inseams are to be pressed open; trousers are to be cleaned and finished to eliminate loose threads and will have a care label permanently affixed that also indicates the size; a paper ticket showing the size, fabric content, cut number and WPL number is to be on the outside of the waistband.

8. Colors

Brown, Forest Green

9. Other

All loose threads are to be removed, trousers are to be pressed completely and properly with the side seam, inseam, and seat seam pressed open; attach a Texpak clip to the top fly of the finished trousers; the trousers will have a sewn in label giving care instructions and an outside waistband label which is to be marked with lot number, size, fiber content and WPL number; a permanent size label is to be sewn inside on the hip pocket.

10. Major User: ODMH

M. Ladies Gabardine Trousers

1. Fabric

A visa fabric from Milliken Co. Style 7470, 100% Dacron Polyester, two ply warp and filling, 10.5-11 oz., Finesline gabardine.

2. Design

Will be made on a modified ladies pattern having a plain front and quarter top front pockets and 2 back pockets; slack front to have front darts for tailored fit.

SPECIFICATIONS (Cont'd)

3. Pockets

Front pockets will have a minimum opening of 6" and be 5-1/2" deep from the bottom of the opening and stitched, turned and re stitched; the inside front pocket facing is to be a separate piece of self material finishing no less than 1-1/4" wide; the back pockets will have a minimum opening of 5-1/2" and be 6" deep and made with a Reece PW automatic machine and finished on the outside with an exposed top and bottom cord; the left pocket is to have a tab to button; front pockets are to have straight bartacks and each back pocket is to be bartacked with a triangular bartacking machine; all pocketing is to be black, 75% polyester/25% cotton with a minimum thread count of 90 x 56; weight is to be 3.0 yds./lb.

4. Waistband

Will be 2" wide and closed with a crush proof hook and eye, the eye being bartacked, the waistband curtain attached with a rocap machine will have snugtex and be made of black 75% polyester/25% cotton; Ban-roll stiffener 3/4" wide is to be sewn into the waistband on the front of the trouser from side seam to side seam; trousers are to be made with a continuous closed waistband; there is to be a special elastic back using the closed covered method; the relaxed finished waistband is to be 1-1/2" smaller than the ticket size; the waistband is to be set on and stitched below the lower edge through the outer fabric and waistband curtain.

5. Inside Trim

The right fly is to be the same fabric and color as the waistband curtain; the right fly lining is to be sewn to the left fly below the zipper; the inside left fly is to be fused with an interlining.

6. Belt loops

There is to be a minimum of 5 drop belt loops on waist sizes 12 and down and a minimum of 7 on all sizes over 14; each loop being 3/4" wide; of double thickness and stitched on the face with a 2 needle machine; on larger sizes the back loop will be tacked on; all loops are to be sewn into the rocap at the top and dropped and tacked below the waistband seam and accommodate a 1-5/8" belt.

7. Zipper

The trousers are to be closed with a Talon Omni Nylon #42 memory lock zipper and have a brass bottom stop at the base of the zipper chain; a straight bartack is to be sewn through from the outside of the garment to the inside at the bottom of the fly. It is to be sewn through the zipper tape, the right and left fly and the right fly lining. The right and left fly will be joined by an additional bartack located below the bottom zipper stop on the inside of the trouser.

8. Seaming

The entire trouser is to be seamed with polyester core of 100% polyester spun thread; the seat seam is to be stitched with a tandem needle seat seaming machine.

9. Other

All loose threads are to be removed, trousers are to be pressed completely and properly with the side seam, inseam, and seat seam pressed open; attach a Texpak clip to the top fly of the finished trousers; the trousers will have a sewn in label giving care instructions and an outside waistband label which is to be marked with lot number, size, fiber content and WPL number; a permanent size label is to be sewn inside on the hip pocket.

10. Color

Navy Blue

11. Major User: ODMH

SPECIFICATIONS (Cont'd)

N. Men's and Ladies Trousers

1. Fabric

100% Dacron Polyester Visa fabric from Milliken & Co., style 7428; a texturized/spun combination 13.5-14 oz. per linear yard for gabardine weave -- tropical weight fabric 7057 for forest green only 10.25-10.75 oz. per linear yard.

2. Design

Will be made on a uniform pattern, having a plain front with quarter top pockets, a watch pocket and 2 back pockets (Ladies style does not have a watch pocket).

3. Pockets

Front pocket opening is to be a minimum 6-1/2" and be 6" deep from the bottom of the opening (Ladies 6" opening and 5-1/2" deep); inside front pocket facing is to be separate piece of self material finishing no less than 1-1/4" wide; back pockets are to have a minimum 5-1/2" opening and be 6" deep; made with a Reese PW automatic machine; finished on the outside with an exposed bottom and top cord; left back pocket will have a tab to button; watch pocket is to be located approximately 3-1/2" to the front of the right side seam at the waistband, and is to have an opening of approximately 2-3/4" and 3" deep; front pockets are to have a straight bartack; each back pocket bartacked with a triangular bartacking machine; all pocketing is to be black 75% polyester/25% cotton; minimum thread count of 90 x 56; weight is to be 3.0 yds./lb.; pockets are to be stitched, turned and re-stitched.

4. Waistband

2" wide (Ladies 1-1/2" wide) and will be closed with a crush proof hook and eye, eye bartacked for stability; attached with a rocap machine the waistband curtain will have Snugtex and made of black 65% polyester/35% cotton; 3/4" in width Banrol waistband stiffener is to be sewn into the waistband on the front of the trouser from side seam to side seam; trousers are to be made with a continuous closed waistband that is set on and stitched below the lower edge through the outer fabric and waistband curtain.

5. Inside Trim

Right fly and crotch linings are to be the same fabric and color as the waistband curtain, right fly lining is to be sewn to the left below the zipper; inside left and right flies are to be fused with an interlining for stability; crotch lining is to be serged to each front; a separate French fly made of the outer fabric is to be sewn to the inside right fly.

6. Belt Loops

Waist sizes 28, 29, 30 will have a minimum of 5 belt loops and a minimum of 7 on all sizes over 30 (Ladies 5 drop belt loops on sizes 12 and down and a minimum of 7 on sizes over 14); each loop is to be 3/4" wide, of double thickness, and stitched on the face side with a 2 needle machine except for the back loop which is to be tacked on, and all loops are to be sewn into the bottom of the waistband and into the rocap which accommodates a 1-5/8" belt.

7. Zipper

Trousers will be closed with a Scovil Guardloc memory lock zipper with a brass bottom stop at the base of the zipper chain; a straight bartack shall be sewn through from the outside of the garment to the inside at the bottom of the fly; it is to be sewn through the zipper tape, the right and left fly and the right fly lining; the right and left fly is to be joined by an additional bartack located below the bottom zipper stop on the inside of the trouser.

SPECIFICATIONS (Cont'd)

8. Seaming

Seamed with polyester core of 100% polyester spun thread; seam is to be stitched with a tandem needle seat seaming machine.
 9. Other

Trouser is to have a sewn in label giving care instructions and an outside waistband label marked with lot number, size, fiber content and WPL number; sewn inside the hip pocket is a permanent size label; all loose threads removed, trousers are to be pressed completely and properly with the side seam, inseam, and seat seam pressed open; attach a Texpak clip to the top fly of the finished trousers.
 10. Colors

Gabardine: Forest Green, Brown, Navy; Tropical: Forest Green
 11. Major Users: PUCO, ODMH
- O. Lined Coveralls and Hood, Water Repellent Finish
1. Fabric

The fabric is to be 11-1/2-12 oz. 100% cotton brown duck with plied yarns; water repellent finish (retreat after washing); lined with black durable tricot, quilted to a 3/16" polyurethane foam for insulation.
 2. Design
 - a. Corduroy collar with snaps to accommodate an optional hood; bi-swing action back; six pockets including concealed zippers on breast pockets; storm cuffs; pencil pocket on sleeve; rule pocket and hammer loop.
 - b. The back of the coverall will have centered and silk-screened the following logo; P.U.C.O. in 3" gold reflection letters and on the left chest area above the pocket will be 1" gold reflective letters.
 3. Zippers

Heavy duty two-way front zipper and two-way leg zippers to the waist; flaps with snap closures over leg zippers; velcro leg closures.
 4. Hood

11-1/2-12 oz. 100% cotton duck with plied yarns; water repellent finish (retreat after washing); lined with black tricot quilted to a 3/16" polyurethane foam; has a knit collar and headband; cord lock.
 5. Color

Brown
 6. Major User: PUCO
- P. Long Sleeve Coveralls
1. Fabric

The fabric is to be 65/35 Polyester/Combed cotton 7-1/2 oz. twill. Twill weave.

SPECIFICATIONS (Cont'd)

2. Design

Tactical jumpsuit style. One-piece topstitched collar; hemmed sleeves; side vent openings; action back; safety stitched main seams; four needle band joins top and bottom; worn over clothes. Insignias and regulation patch [furnished by agency] to be sewn on above the left breast pocket.

3. Pockets

Set-in front pockets with two breast pockets; two patch hip pockets and rule pocket. Pass through side pockets.

4. Closure

Two way brass zipper w/gripper at the top and neck.

5. Colors

Navy, Black, Brown, OD Green (to be exact match of Raeford Color #92727)

6. Major User: PUCO, others

Q. Bib Coveralls

1. Fabric

11-1/2 – 12 ounce 100% cotton duct with plied yarns; water repellant finish (retreat after washing); 100% nylon full quilted lining.

2. Design

High back with elastic suspenders; center zipper front with wind flap and snap closure; reinforced knees with cleanout bottom; metal rivets at points of stress.

3. Zippers

Each leg is to have a 42" zipper to the waist; flaps with snap closures, and a heavy-duty two-way front zipper.

4. Closure

Top of bib, waistband and front zippers to have snap closures.

5. Pockets

Two (2) top bib pockets with zipper closure.

6. Colors

Black, Brown

7. Major User: ODRC

R. Combat Coat

1. Combat cloth battle Coat: Combat coat constructed of hard-wearing 50% cotton; 50% polyester blend material fully reinforced with double fabric protection on the elbows. Four-pocket coat features covered button pocket flaps; bar tacked seams.

SPECIFICATIONS (Cont'd)

2. Colors

Black, Woodland camouflage

3. Major User: ODRC

S. Combat Trousers

1. Combat cloth battle dress trousers: Combat trousers constructed of hard-wearing 50% cotton; 50% polyester blend material fully reinforced with double fabric protection on the seat and knees. Six-pocket cargo trousers feature covered button pocket flaps; bar tacked seams; waist adjusting tabs; drawstring cuffs.

2. Colors

Black, Woodland Camouflage

3. Major User: ODRC

T. Skirt: Ladies A-Line Skirt

1. Fabric

The fabric is to be 100% dacron polyester visa fabric from Milliken & Co., style 7428, a texturized/spun combination 13.5 - 14 oz. per linear yard for gabardine weave.

2. Pockets

There will be two (2) on seam side pockets made of the same fabric as the skirts. Each pocket will be 9-1/2" deep from the bottom of the pocket to the top of the opening. The opening will have a minimum opening of 5-3/4".

3. Darts

Each skirt will have four darts. Two in the front and two in the back for better fit and smoother finish.

4. Waistband

The measurement of the waistband will be 1-1/4". The waistband will close at the back with a crush resistant button through a button hole. The back seam of the skirt will close with a high quality Talon nylon zipper.

5. Belt Loops

Each skirt will have a minimum of 5 belt loops. Each belt loop will measure 3/4" wide. They will have a double thickness being stitched on the face side with a double needle machine. Each belt loop will be lined, bartacked, and sewn at the top of the waistband and sewn into the bottom of the waistband. Both bartacking and sewing is to be used to prevent belt loops from pulling out. The belt loops will be a drop style so as to accommodate a 1-3/4" belt.

6. Bottom

The bottom of the skirt will be hemmed with a minimum of a 2" turn under.

7. Seaming

Polyester thread will be used to seam the entire skirt. All exposed inside seams will be serged.

SPECIFICATIONS (Cont'd)

8. Additional Information
 - a. Finishing and Pressing: All skirts will be made in top quality workmanlike manner. All loose threads will be removed and skirts are to be properly pressed.
 - b. There will be an instruction label sewn inside the skirt explaining care of the garment. The outside waistband label will be tacked on showing the lot number, fiber content, WPL number and size.
 9. Color: Castillio Gray
 10. Major User: ODRC
- U. Jacket, Short Waist Styling
1. Duty Jacket with Gore Tex Fabric: includes 3 ply outer shell, short waist, raglan style sleeves, bi-swing back and elasticized waistband, 6 snap storm front zipper closure, knit neckband with high neck wind collar and two snap closure, two inverted pleat patch pockets with snap down closures, side hand warmer pockets, shirred cuffs with adjustable snap closure, inside pocket with zipper closure, cross stitched shoulder straps, permanent badge and name tab, pen/pencil opening on left pocket flap, weep holes for excess water release, reflective straps under back of collar, on reverse side of sleeve cuff and reflective pull out tabs inside breast pockets, black zip out Thinsulate insulation liner [200 gram in the body and 100 gram in the sleeves] with bonus pocket and snap secured sleeves.
 2. Colors:

Navy Blue, Black
 3. Major User: PUCO, others
- V. Trousers, Men's
1. Design

Durable stretch fabric; 65/35 polyester/cotton blend; 11 oz twill; 10% stretch; washable and machine dryable; durable stretch waistband construction with 2 bead silicone shirt grip and double hook and eyes; relaxed fit; silicone crease retention process; front quarter pocket styling; pleated double thigh pockets; 2 hip pockets with button tabs; cotton blend pockets; nylon fly zipper with auto lock slider; split seam tailored construction; thigh let outs accommodate athletic builds; tandem needle seat seams.
 2. Colors

Navy, black, brown, gray, O.D. green, spruce green, silver tan, dark gray.
 3. Major Users: PUCO, others
- W. Shirt, Utility, LS and SS
1. Design

Durable stretch fabric; 65/35 polyester/cotton blend; 11 oz twill; 10% stretch; washable and machine dryable; pleated pockets with scallop flaps, pencil slot left and hoot and loop closure; convertible sport collar; traditional 5 crease military style (stitched); 2 button adjustable cuffs; epaulets; badge eyelets with internal support strap; extra long shirt tales; short sleeve and long sleeve.
 2. Colors

Navy, black, brown, gray, O.D. green, spruce green, silver tan, dark gray.

SPECIFICATIONS (Cont'd)

3. Major Users: PUCO, others
- X. Turtleneck, Mock, LS
1. Design

Stretch fabric; approximately 90% cotton, the remainder to be a stretch type fabric; washable and machine dryable; collar and cuffs shall be interlined and made of the same material as the body of the turtleneck; extra long tail.
 2. Colors

Navy, black, brown, gray, dark gray.
 3. Major Users: PUCO, others
- Y. Coat, Utility, Pullover, LS
1. Design

Fleece fabric outer; zip pullover style; reversible wind and water resistant liner with high visibility fluorescent yellow or orange, w/reflective stripes around chest and arms; badge holder over left breast; lycra binding at bottom hem and elastic cuffs; insignias, regulation shoulder patch [furnished by agency] shall be securely sewn on both sleeves with top ¼" from and in line with shoulder straps.
 2. Colors

Navy, black.
 2. Major Users: PUCO, others
- Z. Sweater, V-Neck, lightweight
1. Design

V-neck commando style sweater, light and tight jersey fit; high performance 70/30 polyester/wool blend; machine washable; color matched fabric shoulder and elbow patches.
 2. Colors

Navy, black.
 3. Major Users: PUCO, others
- AA. Shirt, Class A, Polyester Wool Blend, Long Sleeve
1. Design

Nine to nine and one half ounce, tropical dacron polyester/machine washable wool; shoulder straps cross stitched symmetrically for neater appearance; 7 button placket front; 5 silicone creases: 2 in front continuing through the pocket and pocket flap, 3 in back; pleated pockets and scalloped pocket flaps with Velcro closures and matching buttons; hidden pencil compartment inside left breast pocket; metal eyelet badge holder; high luster polyester, twill finish on collar and yoke; conventional collar. Long sleeve.
 2. Colors

Navy, French blue, silver tan, black.
 3. Major Users: PUCO, others

SPECIFICATIONS (Cont'd)

AB. Shirt, Class A, Polyester Wool Blend, Short Sleeve

1. Design

Nine to nine and one half ounce, tropical dacron polyester/machine washable wool; shoulder straps cross stitched symmetrically for neater appearance; 7 button placket front; 5 silicone creases: 2 in front continuing through the pocket and pocket flap, 3 in back; pleated pockets and scalloped pocket flaps with Velcro closures and matching buttons; hidden pencil compartment inside left breast pocket; metal eyelet badge holder; high luster polyester, twill finish on collar and yoke; conventional collar and band with permanent collar stays on short sleeve styles. Short sleeve.

2. Colors

Navy, French blue, silver tan, black.

3. Major Users: PUCO, others

AC. Trousers, Polyester Wool Blend, men's and women's

1. Fabric

Serge; 75% polyester, 25% wool, 11 ½ to 12 oz per linear yard.

2. Design

Trouser shall include two quarter top pockets, ¾" wide belt loops and tab left hip pocket; plain front; two hip pockets with no visible topstitching.

3. Waistband

Waistband shall be constructed using the "closed method" and shall measure a minimum of 1 7/8" wide when finished; closure shall be by hook and eye with reinforcement inside the waistband, and top stitching throughout; with eye reinforcement inside the waistband and a French fly.

4. Loops

There shall be a minimum of seven belt loops, ¾" in width of double thickness. Each loop must have a non woven interlining for added durability. All loops except the back center, must be sewn into the top and bottom of the waistband.

5. Pockets

Front pockets shall be quarter top style with minimum dimensions as stated below. Front pocket facing and barrier to be made of the basic trouser fabric. Hip pocket facing and barrier shall be made of basic trouser fabric; the watch pocket shall be located on the right front of the waistband.

- a. Front: 5 ¾" ± ½" deep and 6" ± ½" wide.
- b. Back: 5 ¾" ± ½" deep and 5 3/8" ± ½" wide. Pockets are to be turned and double stitched.

6. Fly

Trouser shall have a brass metal zipper with memory lock brass slider secured by metal stopper at base; there shall be a French fly tab closure on the inside of the right fly; the right fly shall be lined with the same material and color as the pocketing; a button shall be located on the left fly corresponding with the French fly tab.

SPECIFICATIONS (Cont'd)

7. Stress Points

Will be bartacked to reinforce stress points.

8. Finished Bottoms

Finished bottoms will not have cuffs.

9. Colors

Navy, French blue, silver tan, black.

11. Major Users: PUCO, others

The remainder of this page intentionally left blank.

NOTE TO BIDDERS: Please submit copy of your sizing chart for each product offered if it differs from the one listed below.

HOW TO MEASURE

INCREASED COMFORT

Most uniforms are worn "on-the-job". A properly fitting uniform will lighten your work. There will be ease of movement throughout shoulders, chest, and waist, all important in reducing fatigue.

WOMEN'S APPAREL

Measure over the underwear to be worn beneath the garment. If your measurements are between sizes, order the next larger size.

- A. BUST...**Measure around shoulder blades, under arms, and around fullest part of bust. Important for fit in smocks, tunics, vests, blazers, dresses, and blouses.
- B. WAIST...**Measure around narrowest part of natural waistline.
- C. HIPS...**Measure around fullest part--usually about seven inches below natural waistline. Important for fit in skirts and slacks.

SIZE GUIDELINES

For accuracy, have someone else measure you. Keep the tape straight and snug, but not tight. Your body measurements determine your size.

MEN'S APPAREL

- A. CHEST...**Measure well up under arms, around shoulder blades, and over fullest part.
- B. NECK...**Measure actual neck size.
- C. SLEEVE...**Measure from middle of back of your neck across shoulder and around back point of bent elbow to wrist.
- D. WAIST...**Measure over shirt (not over trousers) at position you usually wear your slacks.
- E. PANTS INSEAM...**Measure from close up in crotch down inside seam of leg to actual length desired. Do not allow for shrinkage.

UNIFORM SIZE CHART

WOMEN'S APPAREL

DRESSES: Order Size According to the Largest of Your Bust, Waist, or Hip Measurements.

BLOUSES and SMOCKS: Bust Measurement

SKIRTS: Waist Measurement

PANTS: Larger of Hips or Waist Measurements

ORDER SIZE:	26	28	30	32	34	36	38	40	42	44	46	48
IF BUST MEASURES	31-32	32-33	33-34	35-36	37-38	39-40	41-42	43-44	45-46	47-48	49-50	51-52
IF WAIST MEASURES	21-22	23-24	25-26	27-28	29-30	31-32	33-34	35-36	37-38	39-40	41-42	43-44
IF HIPS MEASURE	30-31	32-33	34-35	36-37	38-39	40-41	42-43	44-45	46-47	48-49	50-51	52-53
For Your Guidance												
Only--Comparable Dress Size	6	8	10	12	14	16	18	20	42	44	46	48

MEN'S APPAREL

COATS--PANTS

Give Regular coat size or chest measurements. Waist and inseam measurement for trousers.

WORK SHIRTS

Give actual neck size and sleeve length, waist and chest size

ORDER SIZE	SMALL	MEDIUM	LARGE	EX-LARGE	EX-LARGE
IF NECK MEASURES	14-14-1/2	15-15-1/2	16-16-1/2	17-17-1/2	18-18-1/2
IF CHEST MEASURES	34-36	38-40	42-44	46-48	50+

MISSES' SIZE CHART

ORDER SIZES:	4	6	8	10	12	14	16	18	20	22
IF BUST MEASURES:	32	33	34	35	36	37-1/2	39	41	43	45
IF WAIST MEASURES:	23	24	25	26	27	28-1/2	30	32	34	36
IF HIPS MEASURE:	33	34	35	36	37	38-1/2	40	42	44	46

UNIFORM SIZE CHART

MEN'S SIZE CHART

Blazers: Order usual suit size or use chart.

IF CHEST MEASURES:	35-35-1/2	36-36-1/2	37-37-1/2	38-38-1/2	39-39-1/2	40-41-1/2	42-43-1/2	44-45-1/2	46-47-1/2
ORDER SIZE:	36	37	38	39	40	42	44	46	48

Your Height Determines sleeve length. See chart to determine if you are a Short, Regular, or Long. Be sure to measure over shirt only.

If Your Height is:	If Your Chest Size is:	(Where Offered) Order Length:
5'3" - 5'5"	36" to 42"	Short
5'7" - 5'11"	36" to 46"	Regular
5'11" - 6'2"	36" to 46"	Long (Tall)
6'3" - 6'6"	38" to 46"	Extra Tall

Shoulders: See E above.

Contractor: VF Imagewear/Horace Small

OAKS ITEM ID #	ITEM DESCRIPTION	BRAND NAME/ MANUFACTURER BIDDING	STYLE/ PRODUCT NUMBER	MAJOR USING AGENCY	SIZE RANGE	ANNUAL EST. USAGE	UNIT PRICE
6342	A. Men's & Ladies Long Sleeve Shirts, 62/38 or 65/35 polyester/rayon, tropical weave; Color: White, Tan, Navy Blue, Gray Men's Button Front (Neck size)	The Force, VF Imagewear	HS1126 – Navy HS1124 - Tan HS1125 - White HS1122 – Gray	PUCO ODRC	14-17-1/2	200	\$26.13 *
15	Men's Button Front (Neck size)				18-1/2 & Up	20	\$26.13 *
6340	Ladies Button Front (Bust size)		HS-1178 Navy HS-1176 Tan HS1177 White HS1174 Gray		S – XXL*	80	\$26.13 *
13	Ladies Button Front (Bust size)				S – XXL*	10	\$26.13 *
6343	B. Men's & Ladies Short Sleeve Shirts, 62/38 or 65/35 polyester/rayon, tropical weave; Color: White, Tan, Navy Blue, Gray Men's Button Front (Neck size)	The Force, VF Imagewear	HS1224 – Navy HS1222 – Tan HS1223 – White HS1220 – Gray	PUCO ODRC	14-1/2 - 18	250	\$ 21.73 *
16	Men's Button Front (Neck size)				18-1/2 & Up	10	\$ 21.73 *
6341	Ladies Button Front (Bust size)		HS1279 - Navy HS1277 - Tan HS1278 - White HS1275 - Gray		S – XXL*	100	\$ 21.73 *
14	Ladies Button Front (Bust size)				S – XXL*	10	\$ 21.73 *

* Price adjusted per amendment #15 effective with purchase orders placed on or after September 23, 2011.

Contractor: VF Imagewear/Horace Small

OAKS ITEM ID #.	ITEM DESCRIPTION	BRAND NAME/ MANUFACTURER BIDDING	STYLE/ PRODUCT NUMBER	MAJOR USING AGENCY	SIZE RANGE	ANNUAL EST. USAGE	UNIT PRICE
6344	C. Ladies Short & Long Sleeve Shirts, 62/38 or 65/35 Polyester/combed cotton, stretch poplin; Color: White, Tan, Gray, LT. Blue, Navy Blue Ladies Long Sleeve (Bust size)	The Force, VF Imagewear	HS1165 – Navy HS1166 – Gray HS1167 – Lt. Blue HS1168 – Tan HS1169 - White	PUCO ODRC	S – XXL	140	\$18.15 *
17	Ladies Long Sleeve (Bust size)				S – XXL	30	\$18.15 *
6345	Ladies Short Sleeve (Bust size)		HS1266 – Navy HS1386 – Gray* HS1268 – Lt. Blue HS1269 – Tan HS1270 – White		S – XXL	900	\$15.68 *
18	Ladies Short Sleeve (Bust size)				S – XXL	100	\$15.68 *
5344	D. Men's Short Sleeve Shirts, 62/38 or 65/35 Polyester/combed cotton, stretch poplin; Color: White, Tan, Gray, Lt. Blue, Navy Blue Men's Button Front	The Force, VF Imagewear	HS1208 – Navy HS1210 – Lt. Blue HS1211 – Tan HS1212 – White	ODMR ODMH ODRC PUCO	14.5 – 18.5	10,000	\$15.68 *
19	Men's Button Front				19.5, 20.5	1,400	\$15.68 *
10923	SPECIAL CUT CHARGES						\$15.68 *
5344	Men's Button Front	The Force, VF Imagewear	HS1385 – Gray		S – XXL*		\$15.68 *
19	Men's Button Front	The Force, VF Imagewear	HS1385 – Gray		S – XXL*		\$15.68 *

* Price adjusted per amendment #15 effective with purchase orders placed on or after September 23, 2011.

Contractor: Roy Tailors Uniform Company, Inc.

OAKS ITEM ID #.	ITEM DESCRIPTION	BRAND NAME/ MANUFACTURER BIDDING	STYLE/ PRODUCT NUMBER	MAJOR USING AGENCY	SIZE RANGE	ANNUAL EST. USAGE	UNIT PRICE
6337	E. Men's and Ladies Long Sleeve Shirts, Zipper front, banjo elbows, shoulder patches, badge tab, 100% Dacron Polyester; Color: White, Lt. Blue, Gray, Tan Men's Zipper Front (Neck size)	Flying Cross By Fechheimer	35W7800Z Wht 35W7804Z Lt Blue 35W7825Z Gray 35W7881 Tan	ODMR ODMH	14-1/2 – 18	400	\$28.75
10	Men's Zipper Front (Neck size)				18-1/2 & Up	50	\$32.00
5284	Ladies Zipper Front (Bust size)				28 – 46	100	\$28.75
27	Ladies Zipper Front (Bust size)				48 & Up	10	\$32.00
6336	F. Men's & Ladies Short Sleeve Shirts, Zipper front, Shoulder patches, badge tab. 100% Dacron Polyester; Color: White, Lt. Blue, Gray, Tan Men's Zipper Front	Flying Cross By Fechheimer	85R7800Z Wht 85R7825Z Lt Blue 85R7804Z Gray 85R7881Z Tan	ODMR ODMH	s – xl	500	\$25.70
9	Men's Zipper Front				xxl-xxxl	50	\$28.70
5283	Ladies Zipper Front (Bust size)				28 – 46	100	\$25.70
26	Ladies Zipper Front (Bust size)				48 & Up	10	\$28.70

Contractor: VF Imagewear

5281	G. Men's Short & Long Sleeve Shirt, 100% Dacron Polyester; Color: White, Lt. Blue Men's Button Front (Neck size) Long Sleeve	The Force VF Imagewear	HS1146 Lt. Blue HS1149 White	ODMR ODMH	14-1/2 – 18	125	\$24.75 *
5282	Men's Button Front (Neck size) Long Sleeve				18-1/2 & Up	15	\$24.75 *
24	Men's Button Front Short Sleeve				14.5 – 18.5	150	\$15.95 *
25	Men's Button Front Short Sleeve				19.5, 20.5	10	\$15.95 *
10924	SPECIAL CUT CHARGE						\$24.75 *

* Price adjusted per amendment #15 effective with purchase orders placed on or after September 23, 2011.

Contractor: Standard Law Enforcement

OAKS ITEM ID #.	ITEM DESCRIPTION	BRAND NAME/ MANUFACTURER BIDDING	STYLE/ PRODUCT NUMBER	MAJOR USING AGENCY	SIZE RANGE	ANNUAL EST. USAGE	UNIT PRICE
5479	H. Men's Short Sleeve Work Shirt, 6 button front, pencil slit left pocket. 62/38 or 65/35 Poly/cotton; Color: Light Gray, Charcoal Gray Men's Button Front	Red Kap	SP24LA – Gray SP24CH - Charcoal	ODRC ODMR ODMH	s – xl	250	\$7.25
65	Men's Button Front				xxl-xxxl	60	\$8.25

Contractor: VF Imagewear/Horace Small

6338	I. Men's Long Sleeve Shirt, 62/38 or 65/35 Polyester/ combed cotton; Color: White Men's Button Front	The Force VF Imagewear	HS1116	ODYS	14.5 – 18.5	453	\$16.50
11	Men's Button Front				19.5, 20.5	20	\$16.50
10934	SPECIAL CUT CHARGE						\$16.50
	J. Men's & Ladies Trousers, 100% Dacron Polyester Gabardine Weave; Color: Charcoal Gray with outside black side leg stripe. * Men's *	These Items are no longer available on State of Ohio DAS Contract. See DAS Contract GDC059, RS900911 for the current DRC Corrections Officer Duty Trousers *					See Contract RS900911 *
	Men's *						See Contract RS900911 *
	Ladies *						See Contract RS900911 *
	Ladies *						See Contract RS900911 *
	SPECIAL CUT CHARGE *						See Contract RS900911 *

* These items are removed from this contract by amendment # 16 effective 11/01/11. For ODRC Corrections Officers Duty Trousers see DAS Contract RS900911, GDC059.

Contractor: VF Imagewear/Horace Small

OAKS ITEM ID #.	ITEM DESCRIPTION	BRAND NAME/ MANUFACTURER BIDDING	STYLE/ PRODUCT NUMBER	MAJOR USING AGENCY	SIZE RANGE	ANNUAL EST. USAGE	UNIT PRICE
66	K. Men's Work Trousers 62/38 or 65/35 Poly/Corded Cotton; Color: Silver Gray, Dark Gray Men's	Red Kap VF Imagewear	PT10CH – Charcoal PT10GY – Gray	ODRC	28 – 42	1,800	\$11.55 *
5480	Men's				44 – 60	350	\$11.55 *
67	Men's				52 – 60	20	\$11.55 *

Contractor: Roy Tailors Uniform Co. Inc.

**	L. Men's Tropical Weave Trousers 55/45 Poly/Wool, Raeford #573; Color: Forest Green, Brown, Navy Men's	Item Discontinued by the Manufacturer **		PUCO	28 - 42		
**	Men's				44-60		
**	SPECIAL CUT CHARGE						

Contractor: VF Imagewear/Horace Small

94	M. Ladies, Gabardine Trousers, 100% Dacron Polyester, Finline Gabardine; Color: Navy Ladies	The Force VF Imagewear	HS2181	ODMR ODMH	6 - 18	50	\$20.74 *
5565	Ladies					20 - 22	5
10926	SPECIAL CUT CHARGE						

* Price adjusted per amendment #15 effective with purchase orders placed on or after September 23, 2011.

** Item Discontinued by the manufacturer Fechheimer. Hereafter state agencies shall procure these items under their direct purchase authority in accordance with ORC125.05.

Contractor: Roy Tailors Uniform Co. Inc.

OAKS ITEM ID #.	ITEM DESCRIPTION	BRAND NAME/ MANUFACTURER BIDDING	STYLE/ PRODUCT NUMBER	MAJOR USING AGENCY	SIZE RANGE	ANNUAL EST. USAGE	UNIT PRICE
93	N Men's & Ladies Trousers, 100% Dacron Polyester visa fabric; gabardine weave & tropical weave; Color: Tropical – Forest Green; Gabardine – Forest Green, Brown, Navy Men's (reg., short, long)	Fechheimer	38200	PUCO ODMR ODMH	28 - 42	900	\$29.00 *
5564	Men's (reg., short, long)				44 - 60	100	\$30.00 *
92	Ladies, (reg., short, long)		38233		6 - 18	225	\$28.10 *
5563	Ladies, (reg., short, long)				20 - 26	25	\$30.00 *
10936	SPECIAL CUT CHARGE						
**	O. Lined Coverall and Optional Matching Hood, Water Repellent Finish; Color: Brown Brown (short, reg, tall)	Item has been Discontinued by the Manufacturer **		PUCO Others	36 - 50		
**	Brown (short, reg, tall)		52 - 60				
**	Brown Hood		N/A				
**	SILK-SCREEN CHARGE						

* Price adjustment for all orders issued on or after 05/16/11.

** Item Discontinued by the manufacturer Fechheimer. Hereafter state agencies shall procure these items under their direct purchase authority in accordance with ORC125.05.

Contractor: Roy Tailors Uniform Co. Inc.

OAKS ITEM ID #.	ITEM DESCRIPTION	BRAND NAME/ MANUFACTURER BIDDING	STYLE/ PRODUCT NUMBER	MAJOR USING AGENCY	SIZE RANGE	ANNUAL EST. USAGE	UNIT PRICE
91	P. Tactical Jumpsuit, polyester/cotton blend; multi pocket w/bi swing back, badge tab, pass thru side pockets, adjustable snap and zipper leg bottoms, reversible front zipper, two rear pockets, machine wash and dry, insignia [patch furnished by Agency] to be sewn on above the left breast pocket Color OD Green (to be exact match of Raeford Color #92727), Brown, Navy Blue, Black Tactical Jumpsuit (reg, long)	Topps	SS60-1110 SS60-1139	Others ODMR PUCO	34 - 50	300	\$99.90
5562	Tactical Jumpsuit (reg, long)				52 - 60	25	\$110.90
5427	Q. Bib Coverall Cotton Duct (100%), Nylon Full Quilted Lining (100%) With Elastic Suspenders, Water Repellant; Color: Brown, Navy Blue NOTE: The color Black has been discontinued by the manufacturer; Walls and is hereby removed from this contract. Amendment #6 effective 02/09/08	Walls	Z93053	Others ODRC	36 - 50	100	\$47.01
326	Coverall (reg, long)				52 - 60	10	\$60.51
5279	R. Combat Swat Coat, Hard wearing 50/50 Poly/Cotton; Color: Black, Woodland Camouflage Coat (reg, long)		1728		s - xl	400	\$23.10 *
22	Coat (reg, long)	Atlanko	1822	Others ODRC	xxl - Up	25	\$26.70 *
5280	S. Combat Swat Pant, Hard wearing 50/50 Poly/Cotton; Color: Black; Woodland Camouflage Pant (reg, long)		1732		s - xl	400	\$23.10 *
23	Pant (reg, long)		1826		xxl - Up	25	\$26.70 *

* Price adjustment per Amendment # 14 for all orders issued on or after 09/11/11.

Contractor: VF Imagewear/Horace Small

OAKS ITEM ID #.	ITEM DESCRIPTION	BRAND NAME/ MANUFACTURER BIDDING	STYLE/ PRODUCT NUMBER	MAJOR USING AGENCY	SIZE RANGE	ANNUAL EST. USAGE	UNIT PRICE
6339	T. Ladies A-lined Skirt, 100% Polyester Visa Fabric Gabardine Weave; Color: Castillio Gray Ladies Skirt	The Force VF Imagewear	HX2399B	ODRC	6 – 18	75	\$28.88 *
12	Ladies Skirt				20 – 26	10	\$28.88 *

Contractor: Roy Tailors Uniform Company, Inc.

380	The following items are principally used by the PUCO Transportation Enforcement Division. Other agencies may use these items, if required. U. Jacket, Duty, and liner, Uniform Duty Jacket, GoreTex with removable Thinsulate liner. Blue Men's reg and tall	Fechheimer No Substitutes	78170	PUCO	Sm to XL	50	\$233.75
5586	Men's big and tall				Others	XXL - Up	10
381	Women's reg and tall			6 - 18		12	\$233.75
5641	Women's big and tall			20 - 28	5	\$242.75	
5572	V. Trouser, Utility, dark navy; 65/35 cotton/polyester blend; 11 oz, twill; with heavy duty self healing fly; front quarter style pockets; side leg pocket, two way zip thigh high with button tab; waist band, stretch, double hook & eye closure; "cresaset" silicone crease retention process; split seam tailored construction Men's regular and long	Blauer No Substitutes	8810	PUCO	28 – 48	200	\$46.70
9702	Men's big		8810	Others	50 – 56	20	\$49.40
367	Women's regular and long		8810		6 – 22	20	\$46.70

* Price adjusted per amendment #15 effective with purchase orders placed on or after September 23, 2011.

Contractor: Roy Tailors Uniform Company, Inc.

OAKS ITEM ID #.	ITEM DESCRIPTION	BRAND NAME/ MANUFACTURER BIDDING	STYLE/ PRODUCT NUMBER	MAJOR USING AGENCY	SIZE RANGE	ANNUAL EST. USAGE	UNIT PRICE
68	W. Shirt, Utility, dark navy, short sleeve; 65/35 cotton/polyester blend twill weave; 6.5 oz (11 oz linear) twill weave washable cotton blend w/10% stretch; pleated pockets w/scalloped flaps; stitched military style creases; self fabric lined collar and yolk; epaulets topstitched @points & box & cross stitched; insignia [furnished by Agency] shall be securely sewn on [2 shoulder patches, name tape and sewn on badge] Men's regular and tall	Blauer No Substitutes	8713	PUCO	S - XL	200	\$42.80 *
5482	Men-s big and tall				XXL - XXXI	20	\$44.80 *
5483	Women's regular and tall				28 - 42	20	\$42.80 *
69	Women's regular and tall				44 - 48	5	\$44.80 *
70	W. Shirt, Utility, dark navy, long sleeve; 65/35 cotton/polyester blend twill weave; 6.5 oz (11 oz linear) twill weave washable cotton blend w/10% stretch; pleated pockets w/scalloped flaps; stitched military style creases; self fabric lined collar and yolk; epaulets topstitched @points & box & cross stitched; insignia [furnished by Agency] shall be securely sewn on [2 shoulder patches, name tape and sewn on badge] Men's	Blauer No Substitutes	8703	PUCO	S - XL	100	\$47.05 *
5484	Men's				XXL – and Up	10	\$49.05 *

*Price adjustment for all orders issued on or after 05/16/11.

Contractor: Roy Tailors Uniform Co. Inc.

OAKS ITEM ID #.	ITEM DESCRIPTION	BRAND NAME/ MANUFACTURER BIDDING	STYLE/ PRODUCT NUMBER	MAJOR USING AGENCY	SIZE RANGE	ANNUAL EST. USAGE	UNIT PRICE
10906	W. Shirt, Utility, dark navy, long sleeve; 65/35 cotton/polyester blend twill weave; 6.5 oz (11 oz linear) twill weave washable cotton blend w/10% stretch; pleated pockets w/scalloped flaps; stitched military style creases; self fabric lined collar and yolk; epaulets topstitched @points & box & cross stitched; insignia [furnished by Agency] shall be securely sewn on [2 shoulder patches, name tape and sewn on badge] Women's	Blauer No Substitutes	8703X **	PUCO	28 - 42	20	\$46.65 *
10907	Women's				44 - 48	5	\$50.15 *
10908	X. Turtlenecks, Mock, approximately 92/8 cotton/Lycra [or alternate]; approx 7.5 oz per square yard; interlined collar and cuffs, long tail, OD, White, Tan, Navy Blue, Gray, Black Men's and Women's	Fechheimer	52600 52686 52610	PUCO Others	S - XL	100	\$27.05 *
10909	Men's and Women's				XXL – and Up	10	\$29.05 *
	Y. Coat, Utility, pullover, w/fleece fabric outer, zip pullover style, reversible wind and water resistant liner, with high visibility fluorescent yellow or orange, w/reflective stripes around chest and arms; badge holder over left breast; Lycra binding at bottom hem and elastic cuffs; insignia [furnished by Agency] shall be securely sewn on [2 shoulder patches and name tape] Men's reg and tall	Discontinued		PUCO Others	S - XL		NO AWARD
	Men's big and tall				XXL - and Up		NO AWARD

*Price adjustment for all orders issued on or after 05/16/11.

**Style/Product number updated per Contractor per amendment # 13 effective 05/16/11.

Contractor: Roy Tailors Uniform Co. Inc.

OAKS ITEM ID #.	ITEM DESCRIPTION	BRAND NAME/ MANUFACTURER BIDDING	STYLE/ PRODUCT NUMBER	MAJOR USING AGENCY	SIZE RANGE	ANNUAL EST. USAGE	UNIT PRICE
		Discontinued		PUCO Others	S - XL		No Award
					XXL - and Up		No Award
10927	Z. SWEATER, V-neck washable wool fabric blend with 2x2 rib knit construction. Color matched shoulder and elbow patches, badge holder over left breast. Insignia (if furnished by Agency) shall be securely sewn on (2 shoulder patches). Available Colors: Navy Blue or Black. Men's Regular & Tall	Blauer No Substitutes	205	PUCO Others	S - XL	200	\$59.40 *
10928	Men's Big and Tall		205		XXL - and Up	20	\$61.40 *
10929	Women's reg and tall		205		28 - 42	20	\$59.40 *
10930	Women's big and tall		205		44 - 48	5	\$61.40 *

*Price adjustment for all orders issued on or after 05/16/11.

Contractor: Roy Tailors Uniform Co, Inc.

OAKS ITEM ID #.	ITEM DESCRIPTION	BRAND NAME/ MANUFACTURER BIDDING	STYLE/ PRODUCT NUMBER	MAJOR USING AGENCY	SIZE RANGE	ANNUAL EST. USAGE	UNIT PRICE
10910	AA. Shirt, Class A Uniform, dark navy, long sleeve; 75/25 polyester/wool blend, pleated pockets w/scalloped flaps; stitched military style creases; self fabric lined collar and yolk; epaulets topstitched @points & box & cross stitched; insignia [furnished by Agency] shall be securely sewn on [2 shoulder patches] Men's reg and tall	Fechheimer No Substitutes	07W8486 **	PUCO	S - XL	200	\$43.90 *
10911	Men's big and tall				XXL – and Up	20	\$46.90 *
10912	Women's reg and tall		107W8486 **		28 - 42	20	\$43.90 *
10913	Women's big and tall				44 - 48	5	\$ 46.90 *
10914	AB. Shirt, Class A Uniform, dark navy, short sleeve; 75/25 polyester/wool blend, pleated pockets w/scalloped flaps; stitched military style creases; self fabric lined collar and yolk; epaulets topstitched @points & box & cross stitched; insignia [furnished by Agency] shall be securely sewn on [2 shoulder patches] Men's reg and tall	Fechheimer No Substitutes	57R8486 **	PUCO	S - XL	200	\$38.00 *
10915	Men's big and tall				XXL – and Up	20	\$42.00 *
10916	Women's reg and tall		157R8486 **		28 - 42	20	\$38.00 *
10917	Women's big and tall				157R8486 **	44 - 48	5

*Price adjustment for all orders issued on or after 05/16/11.

**Style/Product number updated per Contractor per amendment # 13 effective 05/16/11.

Contractor: Roy Tailors Uniform Co., Inc.

OAKS ITEM ID #.	ITEM DESCRIPTION	BRAND NAME/ MANUFACTURER BIDDING	STYLE/ PRODUCT NUMBER	MAJOR USING AGENCY	SIZE RANGE	ANNUAL EST. USAGE	UNIT PRICE
10918	AC. Men's & Ladies Trousers, 75% Dacron Polyester, 25% Wool, visa fabric; gabardine weave & tropical weave; Color: Gabardine – Navy Men's (reg., short, long)	Fechheimer No Substitutes	47280 **	PUCO	28 - 42	200	\$43.75 *
10919	Men's (reg., short, long)				44 - 60	20	\$46.25 *
10920	Ladies, Navy Blue Gabardine		47290 **		6 - 18	75	\$43.75 *
10921	Ladies, Navy Blue Gabardine				20 - 26	25	\$46.25 *
10922	SPECIAL CUT CHARGE						

*Price adjustment for all orders issued on or after 05/16/11.

**Style/Product number updated per Contractor per amendment # 13 effective 05/16/11.

Contractor: Roy Tailors Uniform Co., Inc.

OAKS ITEM ID #.	ITEM DESCRIPTION	BRAND NAME/ MANUFACTURER BIDDING	STYLE/ PRODUCT NUMBER	MAJOR USING AGENCY	SIZE RANGE	ANNUAL EST. USAGE	UNIT PRICE
6184**	AD. Chore Coat, 12 oz, 100% cotton duck material with blanket lined body and quilted nylon lined sleeves. Including a corduroy collar with snaps underneath to accept an optional hood. Pockets include inside patch, and external patch pocket on the left chest, as well as a flap pocket on the right chest. Two large front patch pockets are positioned above the lower hem. Pockets and triple stitched main seams are all riveted. Split back design with bi swing. Carhartt style C01 or equivalent. Colors: light brown and black. THIS ITEMS HAS BEEN DISCONTINUED BY MANUFACTURER – WALLS *	Walls	NA	Various	DISCONT'D*	50	
246**	Unisex (reg, tall) THIS ITEM HAS BEEN DISCONTINUED BY MANUFACTURER - WALLS	Walls	NA	Various	DISCONT'D*	15	
6205**	AE. Hood, Duck, Midweight, Lined, 12 oz, 100% cotton duck material, with midweight quilted nylon polyester insulation. Three piece construction with drawcord adjustment designed to fit Chore Coat, above. Carhartt style A217 or equivalent. Colors: Light brown or black, to match style C01 coat.	Walls		Various	One Size Fits All	35	\$10.00

** Updated with OAKS Item Identification Number per Amendment #4 effective 08/31/07

CONTRACTOR INDEX

CONTRACTOR AND TERMS: BID CONTRACT NO.: RS904607-1 (04/30/12) *

0000042544
Roy Tailors Uniform Company, Inc.
1905 Dalton Ave.
Cincinnati, OH 45214

DELIVERY: 60 Days A.R.O.
TERMS: Net 30 Days



CONTRACTOR'S CONTACT: Randy Loftspring

Toll Free: (800) 543-0379
Telephone: (513) 621-4787, ext. 103
FAX: (513) 621-0483

E-mail: rloftspring@roytailors.com

CONTRACTOR'S IT/MIS CONTACT: Dennis Fries

Telephone: (513) 621-4787, ext. 104

CONTRACTOR AND TERMS: BID CONTRACT NO.: RS904607-2 (04/30/12) *

0000071762
Standard Law Enforcement and Supply Co.
4920 East 34th Street
Willoughby, OH 44094

DELIVERY: 60 Days A.R.O.
TERMS: Net 30 Days



CONTRACTOR'S CONTACT: Marty Polito

Toll Free: (800) 233-0790
Telephone: (440) 942-2800
FAX: (440) 942-7154

E-mail: marty@stdlaw.net

CONTRACTOR'S IT/MIS CONTACT: Martin Polito

Telephone: (440) 942-2800

CONTRACTOR AND TERMS: BID CONTRACT NO.: RS904607-4 (04/30/12) *

0000104959
VF Imagewear Inc.
545 Marriott Drive
Nashville, TN 37214

DELIVERY: 60 Days A.R.O.
TERMS: Net 30 Days

CONTRACTOR'S CONTACT:

Customer Service/Purchase Orders

Toll Free: (877) 216-0034
FAX: (615) 882-8140

Paul Handley, Program Manager

(615) 565 5109
E-mail: paul_handley@vfc.com

CONTRACTOR'S IT/MIS CONTACT: Keith Stewart

Telephone: (615) 565-5388

* Renewal for six months through 04/30/12 per amendment # 16 effective 11/01/11.

SUMMARY OF AMENDMENTS

Amendment Number	Revision Date	Description
17	11/01/11	Issued to correct an omission error on the revised contract posted in connection Amendment # 16 effective 11/01/11.
16	11/01/11	Issued to mutually renew this contract for six (6) months effective 11/01/11 through 04/30/12 and to remove Item J. Men's & Ladies Trousers, 100% Dacron Polyester Gabardine Weave; Color: Charcoal Gray with outside black side leg stripe on page 41 from the contract. This item for ODRC Corrections Officers has been replaced by trouser items on DAS Contract RS900911, GDC059.
15	09/23/11	Issued to adjust prices on selected items on this contract provided by VF Imagewear, Inc. effective with purchase orders placed on or after September 23, 2011.
14	09/11/11	Issued to adjust prices on Combat Swat Coats and Pants, OAKS items 5279, 22 5280 and 23 on page 44 of the contract effective 09/11/11 for the account of Roy Tailors Uniform Company, Inc.
13	05/16/11	Issued to update manufacturer item numbers, indicate items which have been discontinued by the manufacturer and adjust prices on selected items on this contract for the account of Contractor Roy Tailors Uniform Company, Inc.
12	05/01/11	Issued to establish a mutual renewal for contractors Roy Tailors Uniform Company, Inc., Standard Law Enforcement and Supply Co., and VF Imagewear, Inc., effective May 1, 2011 through October 31, 2011.
11	11/01/10	Issued to establish a mutual renewal for contractors Roy Tailors Uniform Company, Inc., Standard Law Enforcement and Supply, Co., and VF Imagewear, Inc., effective November 1, 2010 through April 30, 2011.
10	05/01/10	Issued to establish a mutual renewal for contractors Roy Tailors Uniform Company, Inc., Standard Law Enforcement and Supply, Co., and VF Imagewear, Inc., effective May 1, 2010 through October 31, 2010.
9	11/01/09	Issued to establish a mutual renewal for contractors Roy Tailors Uniform Company, Inc., Standard Law Enforcement and Supply, Co., and VF Imagewear, Inc., effective November 1, 2009 through April 30, 2010.
8	07/06/09	Issued to correct contact telephone numbers for contractor VF Imagewear on page 52 of the contract.
7	07/01/09	Updated contractor index for VF Imagewear on page 53
6	02/09/08	Issued to update page 44 of this contract to remove the color option Black from item Q. Bib Coverall, Cotton Duct (100%), Nylon Full Quilted Lining (100%) With Elastic Suspenders, Water Repellant; (OAKS items 5427 and 326) as the manufacturer, Walls has discontinued this color. Also to update the Contractor Index with new contractor information for contractor VF Imagewear, Inc. on page 52 of the contract and to update the Summary of Amendments section on page 53.
5	09/21/07	Issued to correct Vendor Style/Product numbers for OAKS item identification numbers 6345 and 18 on page 39 and 66 and 5480 on page 42, to correct size information on OAKS items 5344 and 19 on Page 39 and update the Summary of Amendments on Page 53.
4	08/31/07	To update the contract price pages with OAKS Item Identification Numbers, Remove Contractor TIN numbers from the contractor information page and update the contractor information page with OAKS Vendor Information.
3	07/27/07	Correct Sizes and item numbers for selected VF Imagewear Items offered on pages 38 through 41 of the contract.
2	07/20/07	To remove colors NAVY and FOREST GREEN from item O. Lined Coverall and Optional Matching Hood from the contract. These items are no longer available from the manufacturer. Also to update Contractors Information for VF Imagewear, Inc. and to add a Summary of Amendments section to the contract. Pages 2, 43, 52 were reissued and page 53 (Summary of Amendments) was added.